IMPORTANT NOTE:
Locate the Specification Label on unit to determine exact Model Name and electrical specifications. This information is needed to identify the correct replacement parts. See exploded view illustration(s) for Specification Label location.

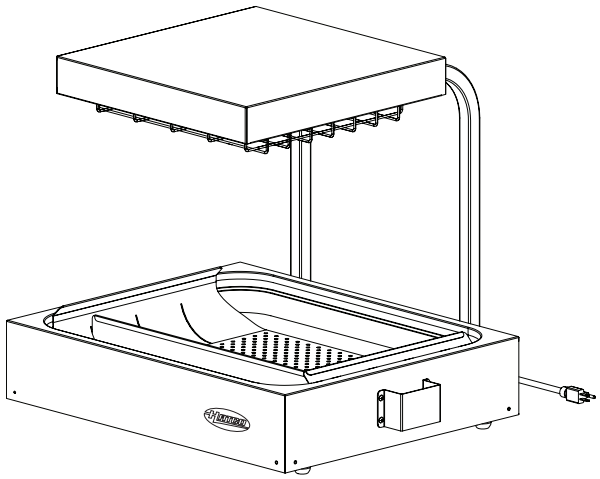
⚠ CAUTION

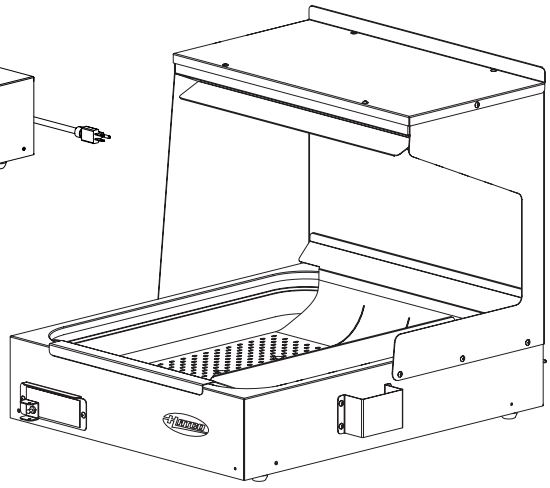
Use of replacement parts other than those supplied by Hatco Corporation may result in damage to unit or injury to personnel and will void all warranties.

Glo-Ray®
Fry Holding Station

GRFHS Series

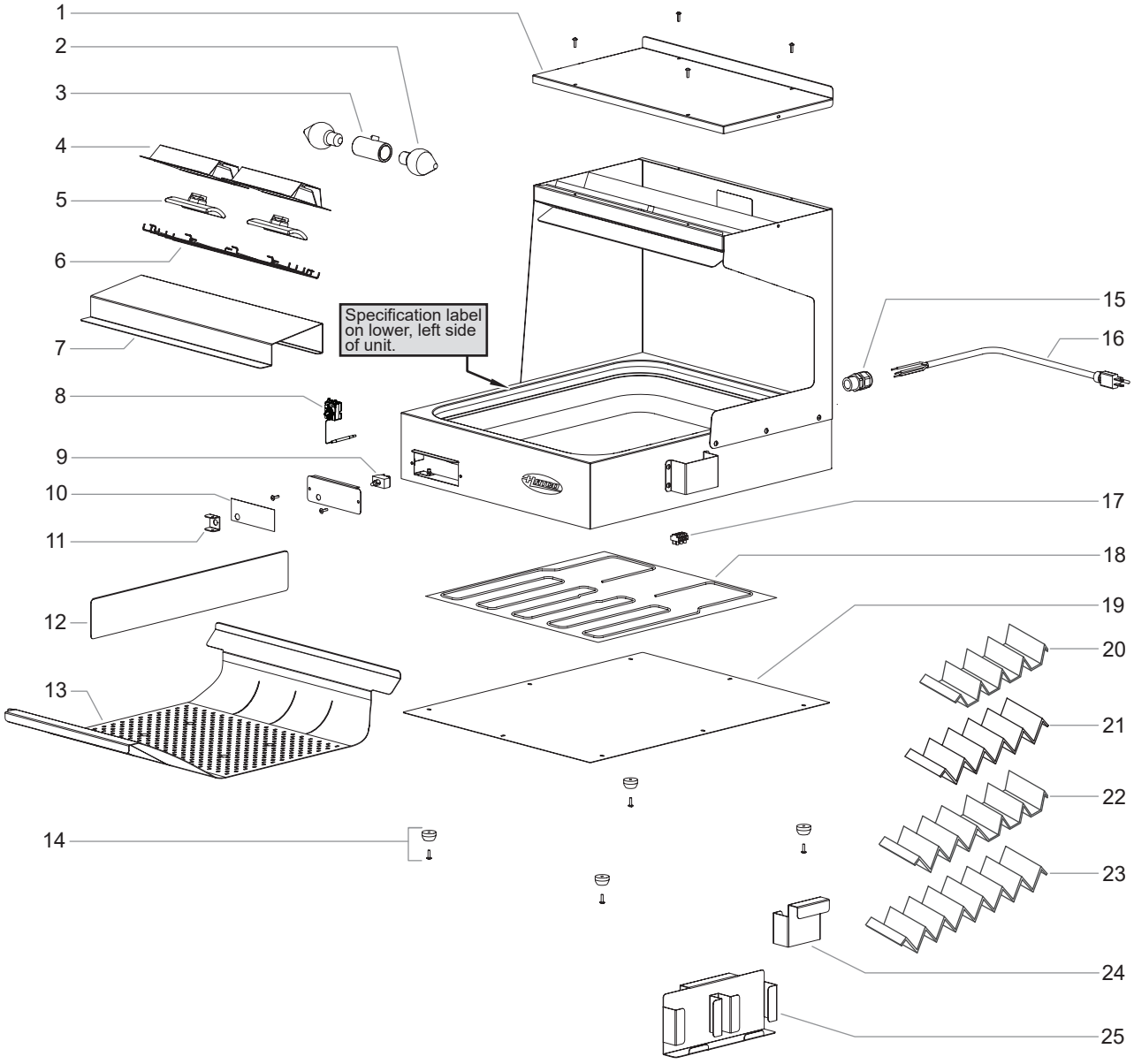
Model Name	Page	Model Name	Page
GRFHS-16	2	GRFHS-PT16	6
GRFHS-21	2	GRFHS-PT26	6
GRFHS-21S	2	GRFHS-PTT16	6
GRFHS-22	2	GRFHS-PTT21	6
GRFHS-26	2		





Replacement Parts List

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NOTE: The last four digits in a ten digit numerical serial number are the manufacturing date code.
*Example: Serial number 962506**2431** has a date code of "2431" which indicates the following:* 2431

Week Thirty-One
Year 2024

Parts for GRFHS-16, -21, -21S, -22, and -26 Models

Item	Description	Part Number: Date Code 1601 or newer	Part Number: Date Code 1552 or older	Qty.
1	Cover, Top			
	GRFHS-16	04.25.708.00	---	1
	GRFHS-21	04.25.720.00	---	1
	GRFHS-21S	04.25.684.00	N/A	1
	GRFHS-22	04.25.759.00	---	1
	GRFHS-26	04.25.740.00	---	1
2	Light Bulbs			
	Incandescent, 120 V	02.30.265.00	02.30.265.00	2
	Incandescent, 100 V	02.30.265.00	02.30.265.00	2
	Incandescent, 220 and 240 V	02.30.266.00	02.30.266.00	2
	Halogen, 120 V	02.30.081.00	02.30.081.00	2
	Halogen, 100 V	02.30.081.00	02.30.081.00	2
3	Light Socket with Leads			
	Dual, GRHS-16, -21, -21S , -22, -26	R02.30.087.00	R02.30.087.00	1
	Single	R02.30.050.00	R02.30.050.00	1
4	Heat Reflector Assembly			
	GRFHS-16	R04.25.208.00	R04.25.208.00	1
	GRFHS-21, -21S, -22, and -26	R04.25.223.00	R04.25.223.00	2
5	Heating Element, Ceramic			
	GRFHS-16			
	120 V	R02.07.001.01	R02.07.001.01	1
	100 V	R02.07.014.00	R02.07.014.00	1
	220 and 220/230 V	R02.07.015.00	R02.07.015.00	1
	230/240 V	R02.07.003.00	R02.07.003.00	1
	GRFHS-21, -21S, -22, and -26			
	120 V	R02.07.006.00	R02.07.006.00	2
	100 V	R02.07.007.00	R02.07.007.00	2
	220 and 220/230 V	R02.07.017.00	R02.07.017.00	2
	230/240 V	R02.07.013.00	R02.07.013.00	2
6	Wire Guard			
	GRFHS-16	04.25.226.00	04.25.226.00	1
	GRFHS-21 and -21S	04.25.730.00	04.25.311.00	1
	GRFHS-22	04.08.121.00	04.08.121.00	2
	GRFHS-26	04.25.225.00	04.25.225.00	2
7	Back Spacer (GRFHS-21S only)	04.25.786.00	N/A	1
8	Thermostat, Control	R02.16.233.00	R02.16.233.00	1
9	Toggle Switch	R02.19.008A.00	R02.19.008A.00	1
	Rocker to Toggle Switch Conversion Kit (not shown) •	N/A	R00.02.0030.00	1
10	Decal, Control	07.03.319.00	07.03.319.00	1
11	Control Guard †	04.01.038.00	04.01.038.00	1

The shaded areas contain information for **International models only.**

• Used on all units manufactured before December, 2002.

† Used on all units manufactured during or after December, 2002.

N/A = Not Applicable

--- = Obsolete (parts are no longer available)

Parts for GRFHS-16, -21, -21S, -22, and -26 Models

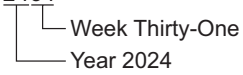
Item	Description	Part Number Date Code 1601 or newer	Part Number Date Code 1552 or older	Qty.
12	Pan Divider			
	GRFHS-16 and -26	04.25.297.00	04.25.297.00	1
	GRFHS-21	04.25.316.00	04.25.316.00	1
	GRFHS-21S	04.25.389.00	N/A	1
	GRFHS-22	04.25.542.00	04.25.542.00	1
13	Trivet			
	GRFHS-16	04.25.651.00	04.25.651.00	1
	GRFHS-21	04.25.725.00	04.25.725.00	1
	GRFHS-21S	04.25.791.00	N/A	1
	GRFHS-22	04.25.772.00	04.25.772.00	1
	GRFHS-26	04.25.744.00	04.25.744.00	1
14	Rubber Feet	R05.30.029.00	R05.30.029.00	4
15	Cord Grip	R02.20.259.00	R02.20.259.00	1
16	Cord and Plug			
	NEMA 5-15P	R02.18.154.00	R02.18.154.00	1
	CEE 7/7 Schuko	02.18.077.00	02.18.077.00	1
	BS-1363	02.18.066.00	02.18.066.00	1
	AS 3112	02.18.104.00	N/A	1
	JIS C 8303	02.18.594.00	N/A	1
	NBR 14136	02.18.620.00	N/A	1
17	Terminal Block	R02.15.030.00	R02.15.030.00	1
18	Blanket Element, 220 W			
	GRFHS-16			
	120 V	02.05.504.00	02.05.504.00	1
	100 V	02.05.504.00	02.05.504.00	1
	220, 220/230, and 230/240 V	02.05.528.00	02.05.528.00	1
	GRFHS-21 and -21S			
	120 V	02.05.486.00	02.05.486.00	1
	100 V	02.05.486.00	02.05.486.00	1
	220, 220/230, and 230/240 V	02.05.494.00	02.05.494.00	1
	GRFHS-22			
	120 V	02.05.699.00	02.05.699.00	1
	100 V	02.05.699.00	02.05.699.00	1
	220, 220/230, and 230/240 V	02.05.973.00	02.05.973.00	1
	GRFHS-26			
	120 V	02.05.503.00	02.05.503.00	1
	100 V	02.05.503.00	02.05.503.00	1
	220, 220/230, and 230/240 V	02.05.535.00	02.05.535.00	1

The shaded areas contain information for **International models only.**

N/A = Not Applicable

--- = Obsolete (parts are no longer available)

NOTE: The last four digits in a ten digit numerical serial number are the manufacturing date code.
*Example: Serial number 962506**2431** has a date code of "2431" which indicates the following:* 2431



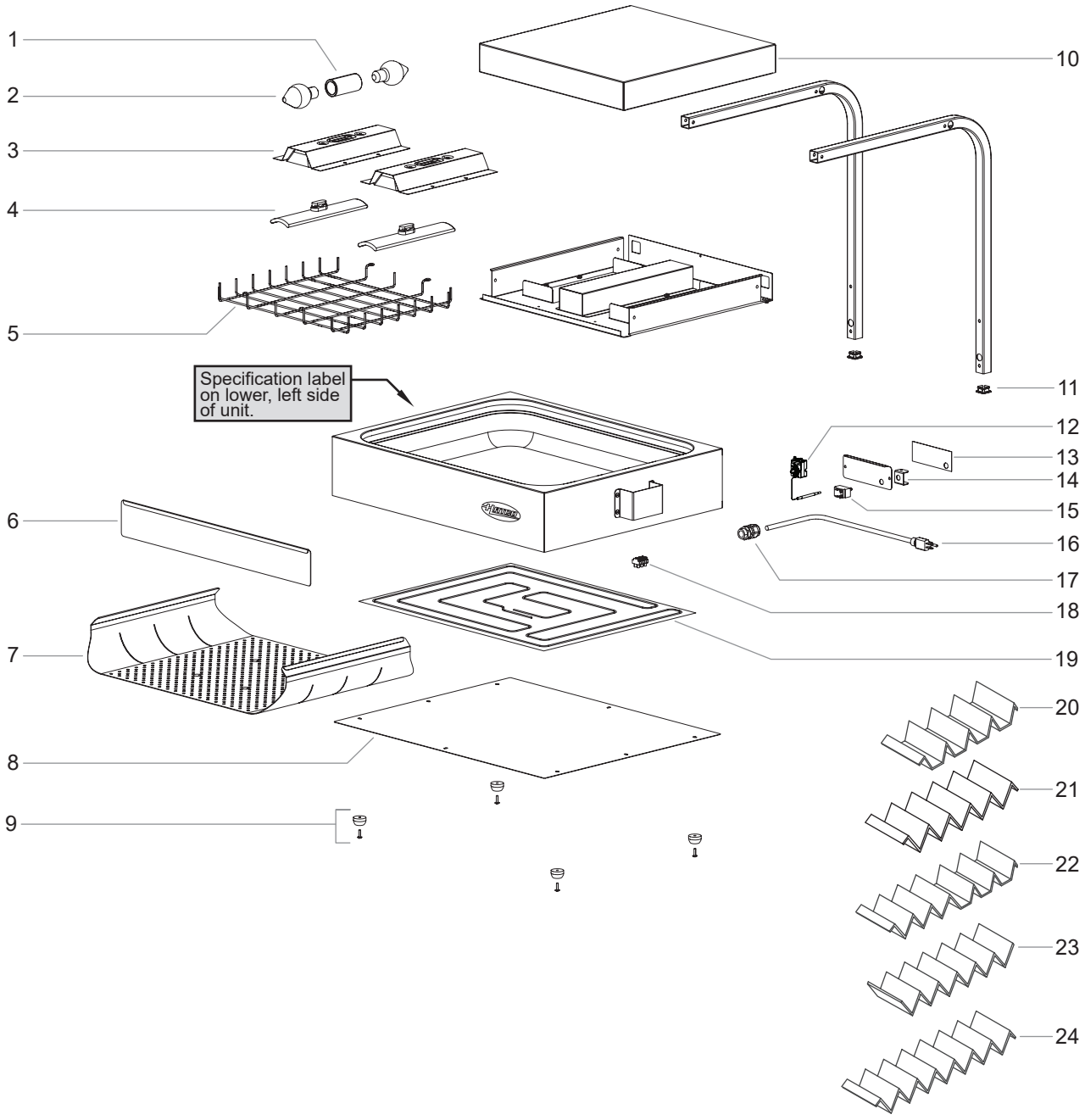
Parts for GRFHS-16, -21, -21S, -22, and -26 Models

Item	Description	Part Number: Date Code 1601 or newer	Part Number: Date Code 1552 or older	Qty.
19	Cover, Bottom			
	GRFHS-16	04.25.707.00	---	1
	GRFHS-21, -21S	04.25.794.00	---	1
	GRFHS-22	04.25.771.00	---	1
	GRFHS-26	04.25.739.00	04.25.336.00	1
20	Fry Box Ribbon — 4 Pleat	04.25.356.00	04.25.356.00	1
21	Fry Bag Ribbon — 5 Pleat	04.25.350.00	04.25.350.00	1
	Fry Box Ribbon — 5 Pleat (GRFHS-21 only, not shown)	04.25.314.00	04.25.314.00	1
22	Fry Box/Bag Combo Ribbon — 6 Pleat (GRFHS-21 only)	04.25.315.00	04.25.315.00	1
	Fry Bag Ribbon — 6 Pleat (GRFHS-21 only, not shown)	04.25.359.00	04.25.359.00	1
23	Fry Bag Ribbon — 7 Pleat (GRFHS-21 only)	04.25.313.00	04.25.313.00	1
24	Scoop Holder (GRFHS-21S only)	04.25.413.00	N/A	1
25	Bag Holder (GRFHS-21S only)	04.25.317.00	N/A	1
	Wiring Diagram			
	GRFHS-16			
	120 V	HS1-5537	HS1-5537	
	100 V	HS1-5537	HS1-5537	
	220, 220/230, and 230/240 V	HS1-5902	HS1-5537	
	GRFHS-21			
	120 V	HS1-5275	HS1-5537	
	100 V	HS1-5358	HS1-5358	
	220 and 220/230 V	HS1-5359	HS1-5537	
	230/240 V	HS1-5360	HS1-5537	
	GRFHS-21S			
	120 V	HS1-5275	N/A	
	100 V	HS1-5358	N/A	
	220/230 V	HS1-5359	N/A	
	230/240 V	HS1-5360	N/A	
	GRFHS-22			
	120 V	10-01-779	10-01-779	
	100 V	10-01-779	10-01-779	
	220, 220/230, and 230/240 V	10-01-1280	10-01-779	
	GRFHS-26			
	120 V	HS1-5696	HS1-5696	
	100 V	HS1-5696	HS1-5696	
	220, 220/230, and 230/240 V	HS1-6035	HS1-6040	

The shaded areas contain information for **International models only.**

N/A = Not Applicable

--- = Obsolete (parts are no longer available)



NOTE: The last four digits in a ten digit numerical serial number are the manufacturing date code.
*Example: Serial number 962506**2431** has a date code of "2431" which indicates the following:* 2431

- Week Thirty-One
- Year 2024

Parts for GRFHS-PT16, -PT26, -PTT16, and -PTT21 Models

Item	Description	Part Number: Date Code 1601 or newer	Part Number: Date Code 1552 or older	Qty.
1	Light Socket with Leads, Dual	R02.30.087.00	R02.30.087.00	1
2	Light Bulbs			
	Incandescent, 120 V	02.30.265.00	02.30.265.00	2
	Incandescent, 100 V	02.30.265.00	02.30.265.00	2
	Incandescent, 220 and 240 V	02.30.266.00	02.30.266.00	2
	Halogen, 120 V	02.30.081.00	02.30.081.00	2
	Halogen, 100 V	02.30.081.00	02.30.081.00	2
3	Heat Reflector Assembly			
	GRFHS-PT16, -PTT21 and -PTT16	R04.25.208.00	R04.25.208.00	1–2
	GRFHS-PT26	R04.25.208.00	R04.25.223.00	1
4	Heating Element, Ceramic			
	GRFHS-PT16			
	120 V	R02.07.001.01	R02.07.001.01	1
	100 V	R02.07.014.00	R02.07.001.01	1
	220 and 220/230 V	R02.07.015.00	R02.07.001.01	1
	230/240 V	R02.07.003.00	R02.07.001.01	1
	GRFHS-PTT16, 120 V	R02.07.002.00	N/A	1
	GRFHS-PTT21			
	120 V	R02.07.008.00	R02.07.008.00	2
	100 V	R02.07.001.01	N/A	2
	220, 220/230, 230/240 V	R02.07.010.00	R02.07.010.00	2
	GRFHS-PT26			
	120 V	R02.07.002.00	R02.07.002.00	2
	100 V	R02.07.008.00	N/A	2
	220, 220/230, 230/240 V	R02.07.009.00	R02.07.009.00	2
5	Wire Guard			
	GRFHS-PT16	04.08.117.00	04.08.117.00	1
	GRFHS-PTT16, -PTT21, -PT26	04.25.755.00	N/A	1
6	Pan Divider			
	GRFHS-PT16	04.25.297.00	04.25.297.00	1
	GRFHS-PTT16	04.25.421.00	04.25.421.00	1
	GRFHS-PTT21 and -PT26	04.25.349.00	04.25.349.00	1
7	Trivet			
	GRFHS-PT16	04.25.651.00	04.25.651.00	1
	GRFHS-PTT16	04.25.855.00	04.25.855.00	1
	GRFHS-PTT21	04.25.304.00	04.25.304.00	1
	GRFHS-PT26	04.25.348.00	04.25.348.00	1
8	Cover, Bottom			
	GRFHS-PT16 and -PTT16	04.25.707.00	04.25.707.00	1
	GRFHS-PTT21 and -PT26	04.25.739.00	04.25.336.00	1
9	Rubber Feet	R05.30.029.00	R05.30.029.00	4
10	Cover, Top			
	GRFHS-PT16	04.25.750.00	---	1
	GRFHS-PTT16	04.25.851.00	---	1
	GRFHS-PTT21	04.25.778.00	N/A	1
	GRFHS-PT26	04.25.754.00	---	1

The shaded areas contain information for **International models only.**

N/A = Not Applicable

--- = Obsolete (parts are no longer available)

Parts for GRFHS-PT16, -PT26, -PTT16, and -PTT21 Models

Item	Description	Part Number: Date Code 1601 or newer	Part Number: Date Code 1552 or older	Qty.
11	Cap Plug	02.20.055.00	02.20.055.00	2
12	Thermostat, Control	R02.16.233.00	R02.16.233.00	1
13	Decal, Control	07.03.319.00	07.03.319.00	1
14	Control Guard †	04.01.038.00	04.01.038.00	1
15	Toggle Switch	R02.19.008A.00	R02.19.008A.00	1
	Rocker to Toggle Switch Conversion Kit (not shown) •	N/A	R00.02.0030.00	1
16	Cord and Plug			
	NEMA 5-15P	R02.18.154.00	R02.18.154.00	1
	CEE 7/7 Schuko	02.18.077.00	02.18.077.00	1
	BS-1363	02.18.066.00	02.18.066.00	1
	AS 3112	02.18.104.00	N/A	1
	JIS C 8303	02.18.594.00	N/A	1
	NBR 14136	02.18.620.00	N/A	1
17	Cord Grip Assembly	R02.20.259.00	R02.20.259.00	1
18	Terminal Block	R02.15.030.00	R02.15.030.00	1
19	Blanket Element, 220 W			
	GRFHS-PT16 and -PTT16			
	120 V	02.05.504.00	02.05.504.00	1
	100 V	02.05.504.00	02.05.504.00	1
	220, 220/230, and 230/240 V	02.05.528.00	02.05.528.00	1
	GRFHS-PTT21 and -PT26			
	120 V	02.05.531.00	02.05.531.00	1
	100 V	02.05.531.00	02.05.531.00	1
	220, 220/230, and 230/240 V	02.05.534.00	02.05.534.00	1
20	Fry Box Ribbon — 4 Pleat	04.25.356.00	04.25.356.00	1
21	Fry Bag Ribbon — 5 Pleat	04.25.350.00	04.25.350.00	1
	Fry Box Ribbon — 5 Pleat * (not shown)	04.25.314.00	04.25.314.00	1
22	Fry Box/Bag Combo Ribbon — 6 Pleat *	04.25.315.00	04.25.315.00	1
23	Fry Bag Ribbon — 6 Pleat *	04.25.359.00	04.25.359.00	1
24	Fry Bag Ribbon — 7 Pleat *	04.25.313.00	04.25.313.00	1
	Wiring Diagram			
	GRFHS-PT16			
	120 V	10-01-763	10-01-763	
	100 V	10-01-763	10-01-763	
	220, 220/230, and 230/240 V	10-01-1278	10-01-763	
	GRFHS-PTT21 and -PTT16			
	120 V	10-01-098	HS1-5537	
	100 V	10-01-098	10-01-098	
	220, 220/230, and 230/240 V	10-01-098	10-01-098	
	GRFHS-PT26	HS1-5794	HS1-5537	

• Used on all units manufactured before December, 2002.

† Used on all units manufactured during or after December, 2002.

N/A = Not Applicable

--- = Obsolete (parts are no longer available)

* Not available for GRFHS-PT16 or GRFHS-PTT16 models.

NOTES

NOTES

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