IMPORTANT NOTE:
Locate the Specification Label on unit to determine exact Model Name and electrical specifications. This information is needed to identify the correct replacement parts. See exploded view illustration(s) for Specification Label location.

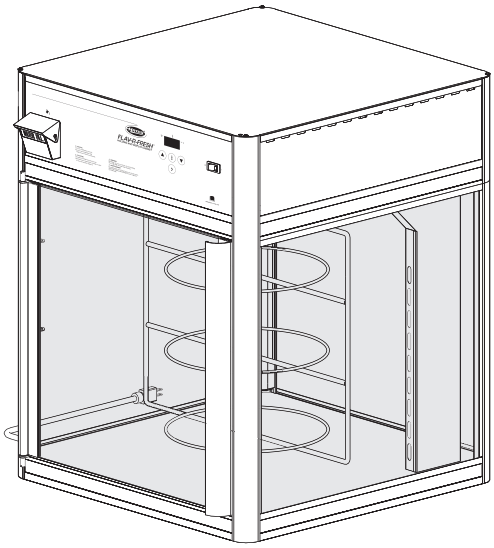
⚠ CAUTION

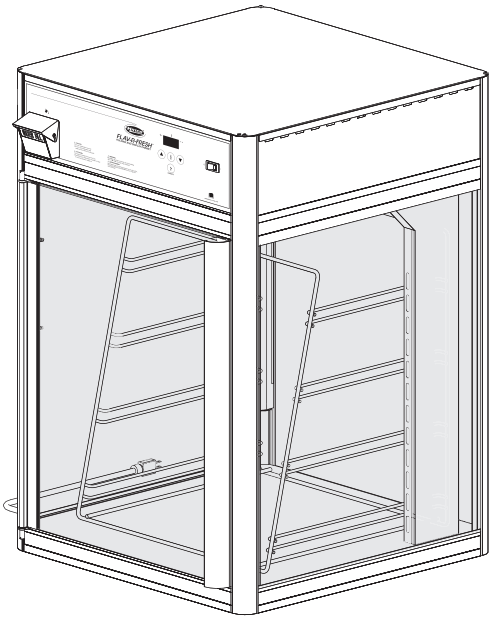
Use of replacement parts other than those supplied by Hatco Corporation may result in damage to unit or injury to personnel and will void all warranties.

Flav-R-Savor®

Humidified Holding and Display Cabinets

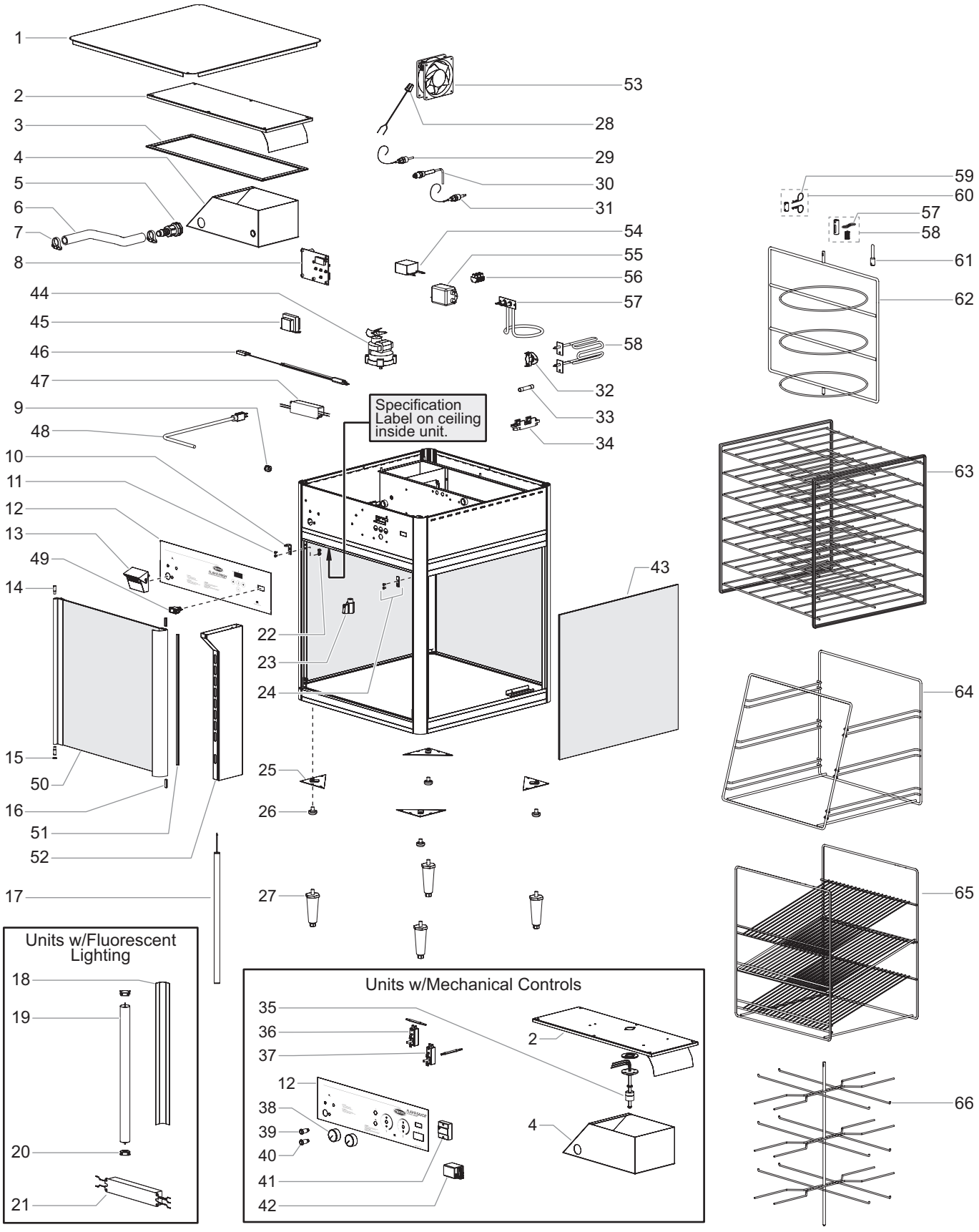
FSD and FSDT Series





Replacement Parts List

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Specification Label on ceiling inside unit.
Units w/Fluorescent Lighting
Units w/Mechanical Controls

Item	Description	Part No.	Qty.
1	Hood/Top Cover		
	Black	R04.17.899.01	1
	Gray Granite	R04.17.899.02	1
	Warm Red	R04.17.899.03	1
	White Granite	R04.17.899.04	1
	Navy Blue	R04.17.899.05	1
	Silver Gray	R04.17.899.06	1
	Hunter Green	R04.17.899.07	1
	Gloss White	R04.17.899.08	1
	Antique Copper	R04.17.899.21	1
2	Air Chamber Cover, Electronic	04.17.803.00	1
	Air Chamber Cover, Mechanical	04.17.623.00	1
3	Gasket, Air Chamber *	05.06.028.00	5′
4	Water Tank		
	Electronic		
	Manufactured before Aug. 2012	04.17.804.00	1
	Manufactured after Aug. 2012	04.48.598.00	1
	Mechanical		
	Manufactured before Sept. 2011	04.17.625.00	1
	Manufactured after Sept. 2011	04.48.488.00	1
5	Plumbing Kit, Water Tank	R03.40.058.00	1
6	Fill Tube *	03.40.051.00	2′
7	Hose Clamp	05.04.354.00	2
8	Electronic Controller, 24 V		
	Humidified units	02.01.273.00	1
	Non-Humidified units	02.01.273C.00	1
9	Cord Grip	02.20.276.00	1
10	Door Hinge Bracket	04.17.674.00	2–4
11	Mounting Screws, Hinge Bracket	05.04.442.00	4–8
12	Decal, Control Panel		
	Electronic, Humidified	07.03.462.00	1
	Mechanical, Humidified	07.03.288.00	1
	Electronic, Non-Humidified	07.03.662.00	1
	Mechanical, Non-Humidified	07.03.291.00	1
13	Fill Cup Assembly	R05.30.050.00	1
14	Hinge Pin Screw, Door	05.04.146.00	2–4
15	Nylon Washer	05.11.006.00	1–2
16	Magnet Kit, Door	R05.30.076.00	1–2
17	LED Light Strip (standard)		
	Warm White	02.30.205.00	2
	Cool White	02.30.223.00	2
18	Light Cover, Fluorescent (optional)	02.30.076.00	2
19	Display Light, Fluorescent, 15 W (optional)	02.30.074.00	2
20	Lamp Socket (optional)	02.30.073.00	4
21	Fluorescent Ballast Assembly (optional)	R02.30.132.00	1
22	Acorn Nut	05.04.443.00	4–8
23	Drain Valve	03.40.105.00	1
24	Striker Plate and Hardware, Door	R04.17.675.00	2–4
25	Bracket, Leg	R04.17.067.00	4
26	Foot, Rubber (standard)	05.30.200.00	4
27	Leg, 4″ (optional)	05.30.007.00	4
28	Power Cord, Blower	02.12.001A.00	1
29	Temperature Probe	02.01.203.00	1
30	Low Water Probe	02.40.045.00	1
31	Water Level/Temperature Probe	02.01.204.00	1
32	High-Limit Disk	R02.16.118.00	1
33	Fuse	02.03.083.00	1
34	Fuse Holder	02.03.004.00	1
35	Float Switch, Water Level †	R02.01.029.00	1
36	Thermostat Control, Humidity †	R02.16.039.00	1
37	Thermostat Control, Temperature †	R02.16.039.00	1
38	Knob, Control †	05.30.047.00	2
39	Indicator Light, Humidity Cycle †		
	120 V	02.19.155.00	1
	220, 240, 220/230, 230/240 V	02.19.157.00	1
40	Indicator Light, Low Water †		
	120 V	02.19.154.00	1
	220, 240, 220/230, 230/240 V	02.19.151.00	1
41	Temperature Display †		
	120 V	R02.16.057.00	1
	220, 240, 220/230, 230/240 V	R02.16.058.00	1
42	Control Relay †		
	120 V	02.01.028.00	1
	220, 240, 220/230, 230/240 V	02.01.043.00	1

continued...

NOTE: Quantities shown as a range (example = "2–4") are dependent upon the number of doors on a unit.

† Item used on units with mechanical controls only.

* Item sold in one foot increments.

The shaded areas contain information for **International models only.**

NOTE: The last four digits in a ten digit numerical serial number are the manufacturing date code: 962506**2204**

Year 2022

Week Four

⚠ CAUTION

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24/7 24 Hour 7 Day Parts and Service Assistance available in the United States and Canada by calling 414-671-6350.

Item	Description	Part No.	Qty.
43	Side Glass Panel		
	FSD-1 and FSD-2	04.40.112.00	2–3
	FSDT-1 and FSDT-2	04.40.114.00	2–3
44	Rack Motor		
	Manufactured before Jan. 2014		
	120 V	02.12.005.00	1
	220, 240, 220/230, 230/240 V	02.12.047.00	1
	Manufactured after Jan. 2014		
	120 V	02.12.142.00	1
	220, 240, 220/230, 230/240 V	02.12.144.00	1
45	Transformer		
	120 V	02.17.022.00	1
	220, 240, 220/230, 230/240 V	02.17.023.00	1
46	Proximity Switch Assembly	R02.13.366.00	1–2
47	LED Driver		
	120 V	02.01.345.00	1
	220, 240, 220/230, 230/240 V	02.01.659.00	1
48	Power Cord w/Plug ‡		
	NEMA 5-15P	02.18.035.00	1
	CEE 7/7	02.18.109.00	1
	BS-1363	02.18.120.00	1
	AS 3112	02.18.1016.00	1
49	Rocker Switch, On/Off		
	120 V	02.19.080.00	1
	220, 240, 220/230, 230/240 V	02.19.081.00	1
50	Door Assembly (includes Items 10, 11, 14–16, 22, 24, and 49)		
	FSD-1 and FSD-2	R04.40.113.00	1–2
	FSDT-1 and FSDT-2	R04.40.115.00	1–2
51	Gasket Kit, Door	R00.01.0135.0	1–2
52	Air Diffuser Tube		
	FSD-1 and FSD-2	04.17.629.00	1
	FSDT-1 and FSDT-2	04.17.627.00	1
53	Blower Motor		
	120 V	R02.12.001.00	1
	220, 240, 220/230, 230/240 V	02.12.006.00	1
54	Surge Protector	02.13.358.00	1
55	Filter, Electronic Noise	02.13.360.00	1

Item	Description	Part No.	Qty.
56	Terminal Block, 3-Pole	R02.15.030.00	1
57	Water Element, 325 W		
	120 V	R02.05.006.00	1
	220 and 220/230 V	R02.05.016E.00	1
	240 and 230/240 V	R02.05.013E.00	1
58	Air Element, 1025 W		
	120 V	R02.05.011.00	1
	220 and 220/230 V	R02.05.015E.00	1
	240 and 230/240 V	R02.05.012E.00	1
59	Cotter Pin	05.04.352.00	2
	Butterfly Cotter Pin	05.04.730.00	1
60	Rack Coupling w/ Pins	R04.17.615.00	1
	Rack Coupling w/ Pin and Springs	R04.24.357.00	1
61	Motorless Rack Coupling w/ Pin	R04.24.087.00	1
62	Circle Rack, 3 Tier	04.17.640.00	1
	Circle Rack, 4 Tier	04.17.641.00	1
	Circle Rack, 5 Tier	04.17.642.00	1
63	Multi-Purpose Rack, 5 Shelf	R04.17.012.01	1
	Multi-Purpose Rack, 7 Shelf (shown)	R04.17.012.00	1
64	Pan Rack, 3 Tier (Shown)	04.17.010.00	1
	Pan Rack, 4 Tier	04.17.027.00	1
65	Angle Rack, 3 Tier	R04.17.013.00	1
66	Pretzel Rack, 3 Tier ♦	04.17.689.00	1
	Wiring Diagram		
	Mechanical Controls		
	120 V	10-01-196	
	220 and 240 V	10-01-494	
	220/230 and 230/240 V	10-01-209	
	Electronic Controls		
	120, 220, and 240 V	10-01-857	
	220/230, and 230/240 V	10-01-760	

NOTE: Quantities shown as a range (example = "2–4") are dependent upon the number of doors on a unit.

‡ Canadian 120 V units use power cord w/plug P/N 02.18.082.00.
Australian 240 V units use power cord w/plug P/N 02.18.1016.00.

♦ Needs Spacer P/N 05.06.154.00 when used with Spring Loaded Coupling P/N R04.24.357.00.

The shaded areas contain information for **International models only.**

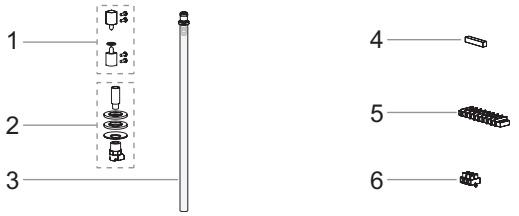
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Parts for Old Version FSD and FSDT Series Models

The following parts were used in previous versions of FSD and FSDT Series Models.



Item	Description	Part No.	Qty.
1	Door Hinge Assembly ■	R00.01.0115.00	1–2
2	Ceiling Drain Assembly	R03.40.055.00	1
3	Drain Tube Assembly, Plastic	R03.40.054.00	1
4	Magnet, Proximity Switch	*Not Available*	1–2
5	Terminal Block, 8-Pole	02.15.012.00	1
6	Terminal Block, 3-Pole	02.15.028.00	2
7	Motor Bearing Lube (not shown)	05.01.018.00	1

■ Item used on FSD/FSDT units manufactured on date code 0010 and older.

NOTE: The last four digits in a ten digit numerical serial number are the manufacturing date code: 962506**2204**

Year 2022

Week Four

NOTES

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Byassee Equipment Co.
Phoenix 602-252-0402

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Chapman Appl. Service
San Diego 619-298-7106

P & D Appliance
Commercial Parts & Service, Inc.
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Whaley Foodservice Repair
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B.G.S.I./Heritage
Pompano Beach 954-971-0456

Comm. Appliance Service
Tampa 813-663-0313

GEORGIA

Heritage Service Group
Norcross 866-388-9837

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Burney's Comm. Service, Inc.
Honolulu 808-848-1466

Food Equip Parts & Service
Honolulu 808-847-4871

ILLINOIS

Parts Town
Addison 708-865-7278

Eichenauer Elec. Service
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Midwest Elec. Appl. Service
Elmhurst 630-279-8000

Cone's Repair Service
Moline 309-797-5323

IOWA

Goodwin Tucker Group
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Tech 24
Lexington 859-254-8854

Tech 24
Louisville 502-451-5411

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Chandlers Parts & Service
Baton Rouge 225-272-6620

MARYLAND

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Omaha 402-341-1414

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Burney's Commercial
Las Vegas 702-736-0006

Hi. Tech Commercial Service
N. Las Vegas 702-649-4616

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Jay Hill Repair
Fairfield 973-575-9145

Service Plus
Flanders 973-691-6300

NEW YORK

Alpro Service Co.
Maspeth 718-386-2515

Duffy's - AIS
Buffalo 716-884-7425

3Wire
Plattsburgh 800-634-5005

Duffy's - AIS
Sauquoit 800-836-1014

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Syracuse 315-422-9271

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Electrical Appl. Repair Service
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E. A. Wichman Co.
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Oklahoma City 405-235-2184

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