IMPORTANT NOTE:
Locate the Specification Label on unit to determine exact Model Name and electrical specifications. This information is needed to identify the correct replacement parts. See exploded view illustration(s) for Specification Label location.

⚠ CAUTION

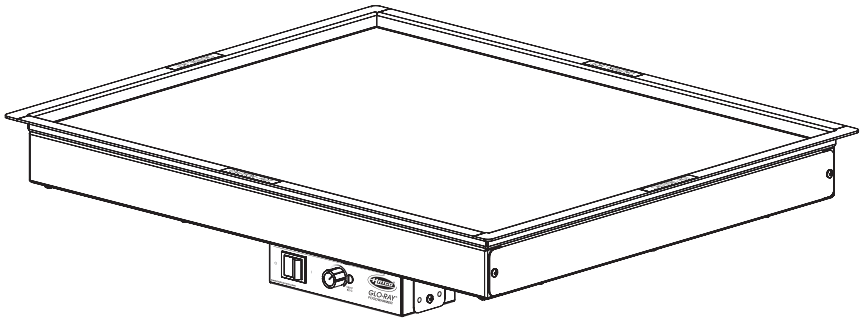
Use of replacement parts other than those supplied by Hatco Corporation may result in damage to unit or injury to personnel and will void all warranties.

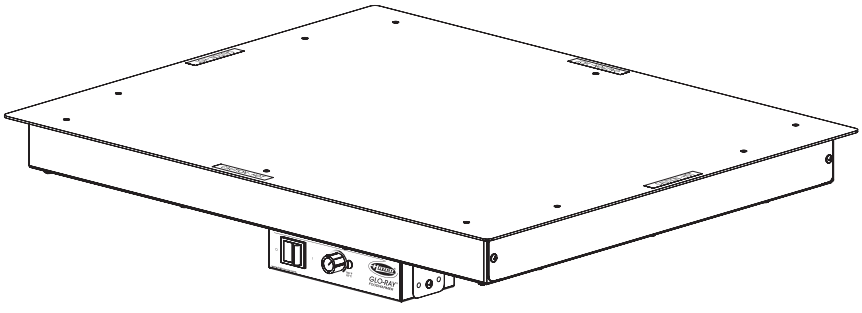
Glo-Ray®

Built-In Heated Shelves

GRSB and GRSBF Series

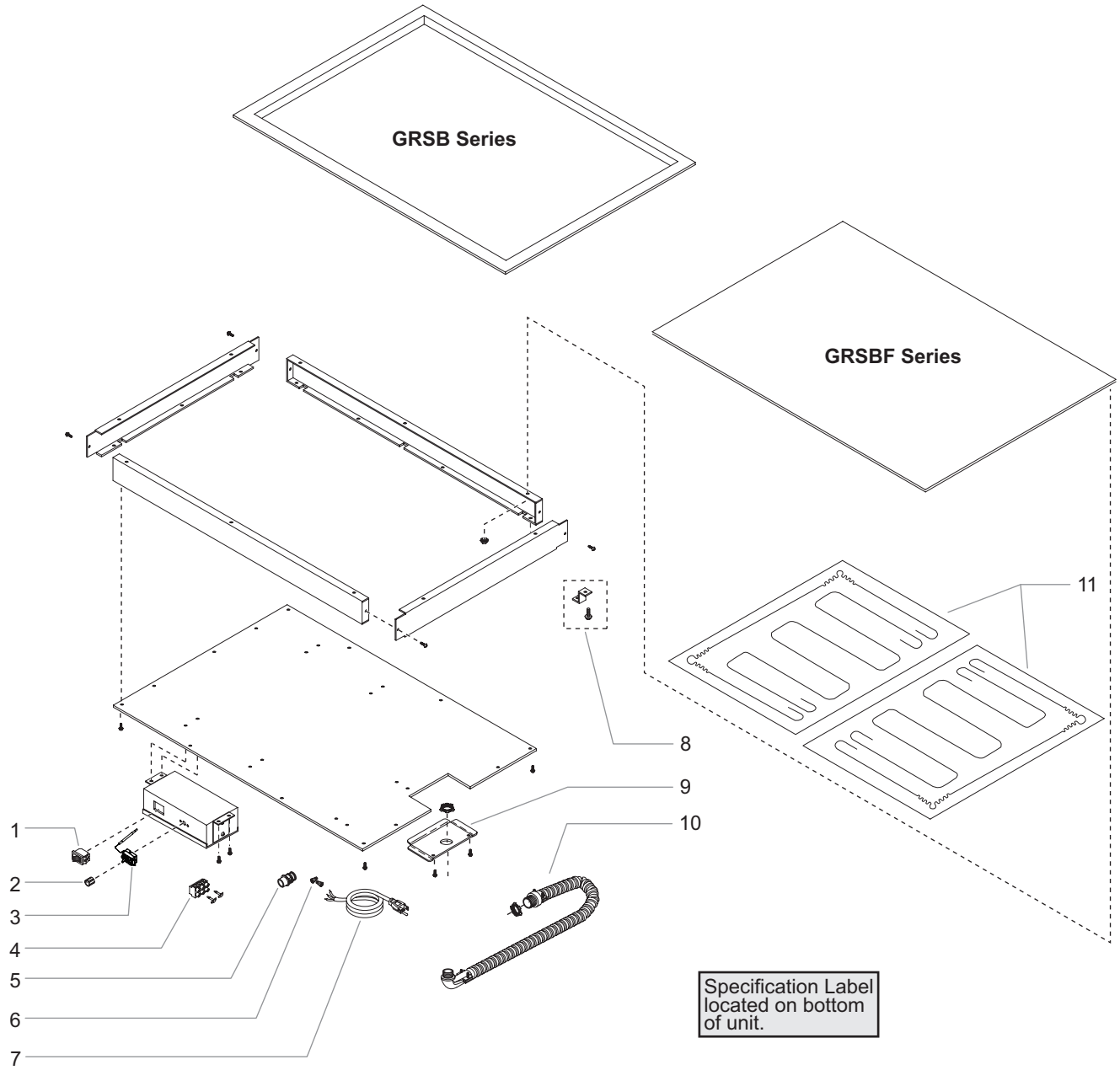
Model Name	Page	Model Name	Page	Model Name	Page
GRSB-18	2	GRSB-60	2	GRSBF-42	2
GRSB-24	2	GRSB-66	2	GRSBF-48	2
GRSB-30	2	GRSB-72	2	GRSBF-54	2
GRSB-36	2	GRSBF-18	2	GRSBF-60	2
GRSB-42	2	GRSBF-24	2	GRSBF-66	2
GRSB-48	2	GRSBF-30	2	GRSBF-72	2
GRSB-54	2	GRSBF-36	2		





Replacement Parts List

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GRSB Series
GRSBF Series
11
8
9
10
1
2
3
4
5
6
7
Specification Label
located on bottom
of unit.

Item	Description	Part No.	Qty.
1	Power On/Off Switch		
	100 and 120 V	02.19.075.00	1
	208 and 240 V	02.19.076.00	1
	220, 240, 220/230, and 230/240 V	02.19.076.00	1
2	Knob, Thermostat	05.30.039.00	1
3	Thermostat		
	Standard	R02.16.231.00	1
	Hi-Temp	R02.16.233.00	1
4	Terminal Block	R02.15.030.00	1
5	Cord Grip		
	120 V	02.20.212.00	1
	240 V	02.20.259.00	1
	100, 208, 220, 220/230, 240, and 230/240 V	02.20.212.00	1
6	Porcelain Wire Nut	02.20.222.00	4
7	Power Cord and Plug		
	120 V	R02.18.030.00	1
	208 and 240 V	02.18.036.00	1
	220 and 220/230 V	02.18.077.00	1
	240 and 230/240 V	02.18.066.00	1
8	Z-Bracket Assembly	R04.16.122.00	4–6
9	Cover, Power	04.19.471.00	1
10	Conduit Assembly	R04.19.523.00	1
11	Heating Elements	See Page 4–5	

NOTE: The last four digits in a ten digit numerical serial number are the manufacturing date code: 962506**2404**

Year 2024

Week Four

Item	Description	Part No.	Qty.
	Wiring Diagram		
	"C" Models		
	120 V	HS1-5257	
	"F" Models		
	120 V	HS1-5672 10-01-582	
	240 V	10-01-1110	
	220 V	10-01-237	
	240 V	10-01-238	
	220/230 V	10-01-392	
	230/240 V	10-01-393	
	"I" Models		
	100 V	10-01-072	
	120 V	HS1-3327 10-01-582	
	220 V	HS1-3326	
	240 V	HS1-3328	
	220/230 V	HS1-4228	
	230/240 V	HS1-4227	
	"O" Models		
	120 V	HS1-4910	
	208 and 240 V	HS1-4911 10-01-421	
	220 V	10-01-239	
	240 V	10-01-240	
	220/230 V	HS1-5000	
	230/240 V	HS1-4999	
	"S" Models		
	120 V	HS1-4967 10-01-582	
	240 V	10-01-1109	
	220 V	10-01-241	
	240 V	10-01-242	
	220/230 V	10-01-649	
	230/240 V	10-01-650	

Heating Elements

Item	Description	Part No.	Qty.
11	GRSB- and GRSBF-18″ (“F” Models)		
	120 V	02.05.527.00	2
	GRSB- and GRSBF-24″ (“C” Models)		
	120 V	02.05.099.00 02.05.101.00	1 1
	GRSB- and GRSBF-24″ (“F” Models)		
	120 V	02.05.524.00	2
	240 V	02.05.827.00	2
	220, 240, 220/230, and 230/240 V	02.05.568.00	2
	GRSB- and GRSBF-24″ (“I” Models)		
	100 V	02.05.549.00	2
	120 V	02.05.273.00	2
	220 and 220/230 V	02.05.277.00	2
	240 and 230/240 V	02.05.281.00	2
	GRSB- and GRSBF-24″ (“O” Models)		
	120 V	02.05.545.00	2
	220, 240, 220/230, and 230/240 V	02.05.572.00	2
	GRSB- and GRSBF-24″ (“S” Models)		
	120 V	02.05.544.00	2
	220, 240, 220/230, and 230/240 V	02.05.576.00	2
	GRSB- and GRSBF-30″ (“F” Models)		
	120 V	02.05.500.00 02.05.524.00	1 1
	220, 240, 220/230, and 230/240 V	02.05.568.00 02.05.569.00	1 1
	GRSB- and GRSBF-30″ (“I” Models)		
	100 V	02.05.549.00 02.05.550.00	1 1
	120 V	02.05.273.00 02.05.274.00	1 1
	220 and 220/230 V	02.05.277.00 02.05.278.00	1 1
	240 and 230/240 V	02.05.281.00 02.05.282.00	1 1
	GRSB- and GRSBF-30″ (“O” Models)		
	120 V	02.05.545.00 02.05.436.00	1 1
	220 and 220/230 V	02.05.572.00 02.05.457.00	1 1
	240 and 230/240 V	02.05.572.00 02.05.455.00	1 1
	GRSB- and GRSBF-30″ (“S” Models)		
	120 V	02.05.442.00 02.05.544.00	1 1
	220, 240, 220/230, and V	02.05.576.00 02.05.577.00	1 1

Item	Description	Part No.	Qty.
11	GRSB- and GRSBF-36″ (“F” Models)		
	120 V	02.05.500.00	2
	220, 240, 220/230, and 230/240 V	02.05.569.00	2
	GRSB- and GRSBF-36″ (“I” Models)		
	100 V	02.05.550.00	2
	120 V	02.05.274.00	2
	220 and 220/230 V	02.05.278.00	2
	240 and 230/240 V	02.05.282.00	2
	GRSB- and GRSBF-36″ (“O” Models)		
	120 V	02.05.436.00	2
	240 V	02.05.455.00	2
	220 and 220/230 V	02.05.457.00	2
	240 and 230/240 V	02.05.455.00	2
	GRSB- and GRSBF-36″ (“S” Models)		
	120 V	02.05.442.00	2
	220, 240, 220/230, and 230/240 V	02.05.577.00	2
	GRSB- and GRSBF-42″ (“F” Models)		
	120 V	02.05.501.00 02.05.524.00	1 1
	220, 240, 220/230, and 230/240 V	02.05.568.00 02.05.570.00	1 1
	GRSB- and GRSBF-42″ (“I” Models)		
	100 V	02.05.549.00 02.05.551.00	1 1
	120 V	02.05.273.00 02.05.275.00	1 1
	220 and 220/230 V	02.05.277.00 02.05.279.00	1 1
	240 and 230/240 V	02.05.281.00 02.05.283.00	1 1
	GRSB- and GRSBF-42″ (“O” Models)		
	120 V	02.05.437.00 02.05.545.00	1 1
	220 and 220/230 V	02.05.572.00 02.05.458.00	1 1
	240 and 230/240 V	02.05.456.00 02.05.572.00	1 1
	GRSB- and GRSBF-42″ (“S” Models)		
	120 V	02.05.544.00 02.05.443.00	1 1
	220, 240, 220/230, and 230/240 V	02.05.576.00 02.05.578.00	1 1

Heating Elements (continued)

Item	Description	Part No.	Qty.
11	GRSB- and GRSBF-48″ (“F” Models)		
	120 V	02.05.500.00	1
		02.05.501.00	1
	220, 240, 220/230, and 230/240 V	02.05.569.00	1
		02.05.570.00	1
	GRSB- and GRSBF-48″ (“I” Models)		
	100 V	02.05.550.00	1
		02.05.551.00	1
	120 V	02.05.274.00	1
		02.05.275.00	1
	220 and 220/230 V	02.05.278.00	1
		02.05.279.00	1
	240 and 230/240 V	02.05.282.00	1
		02.05.283.00	1
	GRSB- and GRSBF-48″ (“O” Models)		
	120 V	02.05.436.00	1
		02.05.437.00	1
	220 and 220/230 V	02.05.457.00	1
		02.05.458.00	1
	240 and 230/240 V	02.05.455.00	1
		02.05.456.00	1
	GRSB- and GRSBF-48″ (“S” Models)		
	120 V	02.05.442.00	1
		02.05.443.00	1
	220, 240, 220/230, and 230/240 V	02.05.577.00	1
		02.05.578.00	1
	GRSB- and GRSBF-54″ (“I” Models)		
	100 V	02.05.550.00	1
		02.05.552.00	1
	120 V	02.05.274.00	1
		02.05.276.00	1
	220 and 220/230 V	02.05.278.00	1
		02.05.280.00	1
	240 and 230/240 V	02.05.282.00	1
		02.05.284.00	1
	GRSB- and GRSBF-60″ (“F” Models)		
	120 V	02.05.501.00	2
	220, 240, 220/230, and 230/240 V	02.05.570.00	2
	GRSB- and GRSBF-60″ (“I” Models)		
	100 V	02.05.551.00	2
	120 V	02.05.275.00	2
	220 and 220/230 V	02.05.279.00	2
	240 and 230/240 V	02.05.283.00	2
	GRSB- and GRSBF-60″ (“O” Models)		
	120 V	02.05.437.00	2
	220 and 220/230 V	02.05.458.00	2
	240 and 230/240 V	02.05.456.00	2
	GRSB- and GRSBF-60″ (“S” Models)		
	120 V	02.05.443.00	2
	220, 240, 220/230, and 230/240 V	02.05.578.00	2

Item	Description	Part No.	Qty.
11	GRSB- and GRSBF-66″ (“F” Models)		
	120 V	02.05.501.00	1
		02.05.502.00	1
	GRSB- and GRSBF-66″ (“I” Models)		
	100 V	02.05.551.00	1
		02.05.552.00	1
	120 V	02.05.275.00	1
		02.05.276.00	1
	220 and 220/230 V	02.05.279.00	1
		02.05.280.00	1
	240 and 230/240 V	02.05.283.00	1
		02.05.284.00	1
	GRSB- and GRSBF-72″ (“F” Models)		
	120 V	02.05.502.00	2
	220, 240, 220/230, and 230/240 V	02.05.571.00	2
	GRSB- and GRSBF-72″ (“I” Models)		
	100 V	02.05.552.00	2
	120 V	02.05.276.00	2
	220 and 220/230 V	02.05.280.00	2
	230/240 and 240 V	02.05.284.00	2
	GRSB- and GRSBF-72″ (“O” Models)		
	208 V	02.05.438.00	2
	240 V	02.05.439.00	2
	220 and 220/230 V	02.05.459.00	2
	240 and 230/240 V	02.05.439.00	2
	GRSB- and GRSBF-72″ (“S” Models)		
	120 V	02.05.444.00	2
	220, 240, 220/230, and 230/240 V	02.05.579.00	2
	GRSB- and GRSBF-84″ (“I” Models)		
	120 V	02.05.1056.00	2

NOTES

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