IMPORTANT NOTE:
Locate the Specification Label on unit to determine exact Model Name and electrical specifications. This information is needed to identify the correct replacement parts. See exploded view illustration(s) for Specification Label location.

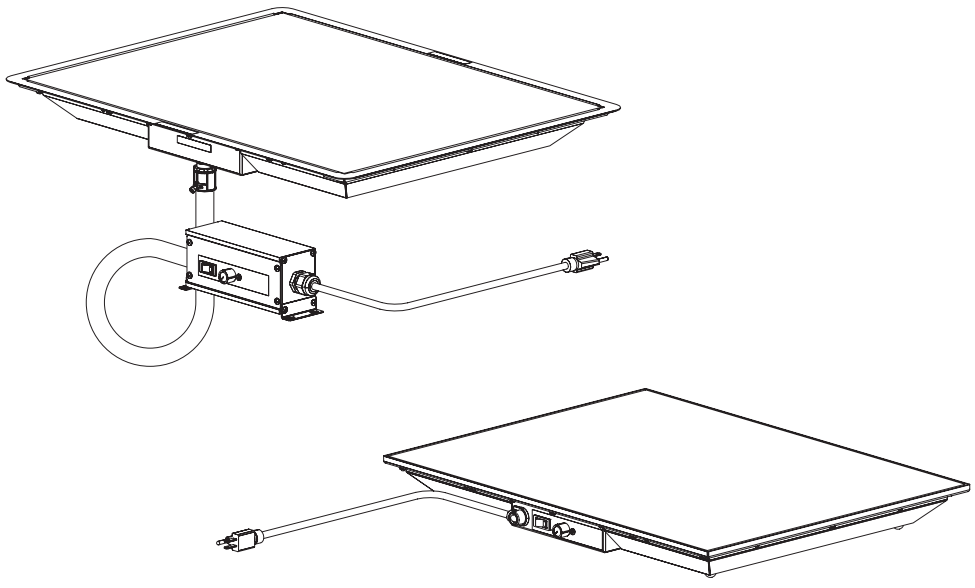
⚠ CAUTION

Use of replacement parts other than those supplied by Hatco Corporation may result in damage to unit or injury to personnel and will void all warranties.

Heated Glass Shelves

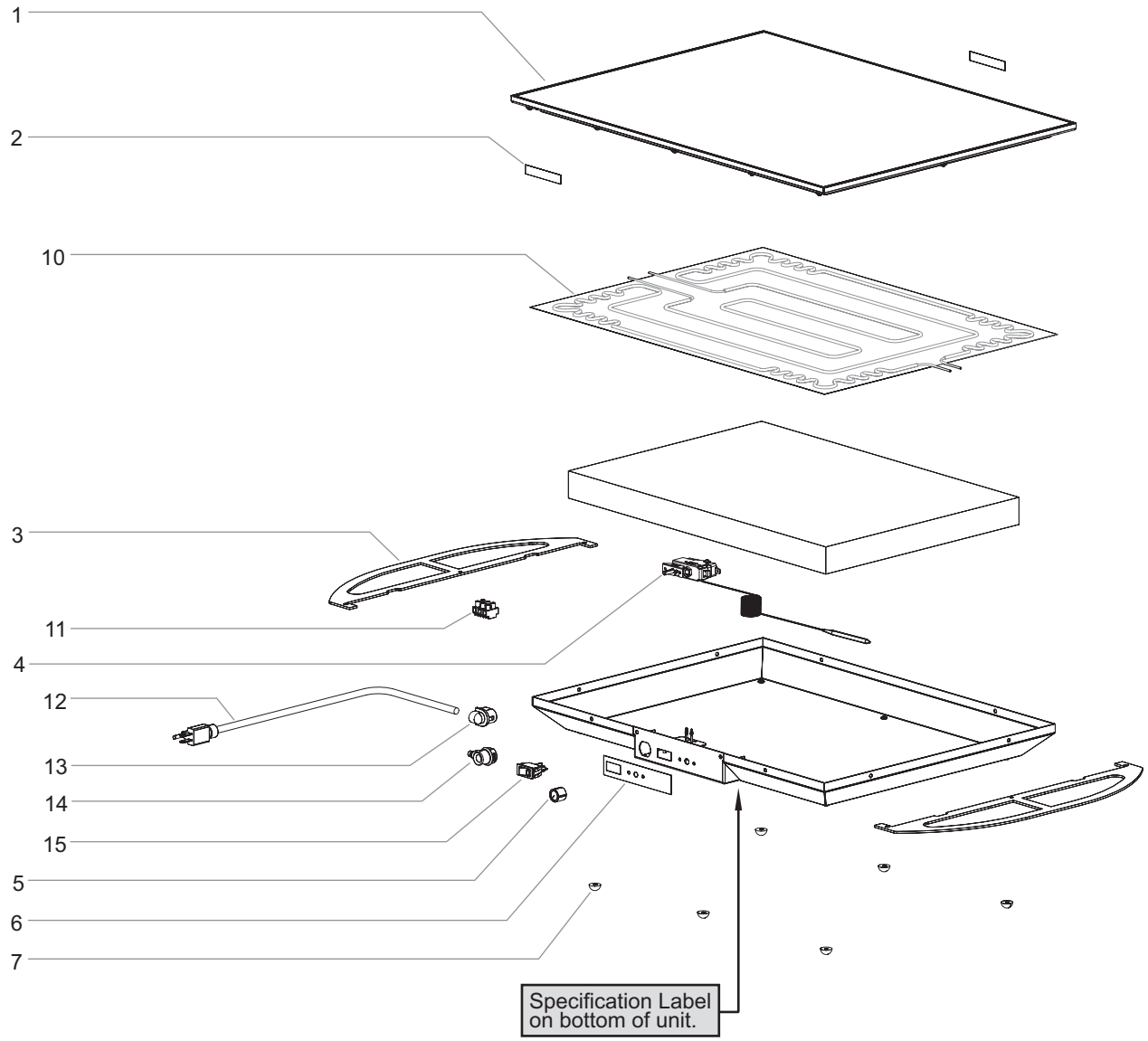
HBG, HBGB, and HBGBH Series

Model Name	Page	Model Name	Page	Model Name	Page
HBG-2418	2	HBGB-2418	4	HBGBH-2418	6
HBG-3018	2	HBGB-3018	4	HBGBH-3018	6
HBG-3618	2	HBGB-3618	4	HBGBH-3618	6
HBG-4818	2	HBGB-4818	4	HBGBH-4818	6
HBG-6018	2	HBGB-6018	4	HBGBH-6018	6
HBG-7218	2	HBGB-7218	4	HBGBH-7218	6



Replacement Parts List

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Specification Label
on bottom of unit.

Parts Common to All HBG Models

Item	Description	Part Number	Qty.
1	Black Glass Assembly *		
	HBG-2418, Stainless Trim	R00.02.0070.00	1
	HBG-2418, Black Trim	R00.02.0070.01	1
	HBG-3018, Stainless Trim	R00.02.0071.00	1
	HBG-3018, Black Trim	R00.02.0071.01	1
	HBG-3618, Stainless Trim	R00.02.0072.00	1
	HBG-3618, Black Trim	R00.02.0072.01	1
	HBG-4818, Stainless Trim	R00.02.0073.00	1
	HBG-4818, Black Trim	R00.02.0073.01	1
	HBG-6018, Stainless Trim	R00.02.0074.00	1
	HBG-6018, Black Trim	R00.02.0074.01	1
	HBG-7218, Stainless Trim	R00.02.0075.00	1
	HBG-7218, Black Trim	R00.02.0075.01	1
	White Glass Assembly *		
	HBG-2418, Stainless Trim	R00.02.0187.00	1
	HBG-2418, White Trim	R00.02.0187.02	1
	HBG-3018, Stainless Trim	R00.02.0188.00	1
	HBG-3018, White Trim	R00.02.0188.02	1
	HBG-3618, Stainless Trim	R00.02.0189.00	1
	HBG-3618, White Trim	R00.02.0189.02	1
	HBG-4818, Stainless Trim	R00.02.0190.00	1
	HBG-4818, White Trim	R00.02.0190.02	1
	HBG-6018, Stainless Trim	R00.02.0191.00	1
	HBG-6018, White Trim	R00.02.0191.02	1
	HBG-7218, Stainless Trim	R00.02.0192.00	1
	HBG-7218, White Trim	R00.02.0192.02	1

Item	Description	Part Number	Qty.
2	Label, Caution Hot	07.03.018.00	2
3	Handle Assembly (accessory)	R04.39.234.00	2
4	Thermostat Control	02.16.066X.00	1
5	Control Knob	05.30.039.00	1
6	Label, Control Panel	07.01.299.00	1
7	Foot, Rubber †	05.30.200.00	6
8	Leg, Adjustable (not shown)	05.30.007.00	4
9	Nut, Leg Mounting (not shown)	05.04.028.00	4

* Replacement of the Black or White Glass Assembly (Item 1) will require replacement of the Blanket Heating Element (Item 10).

† Units with a date code of 1813 or older, use P/N R05.30.068.00.

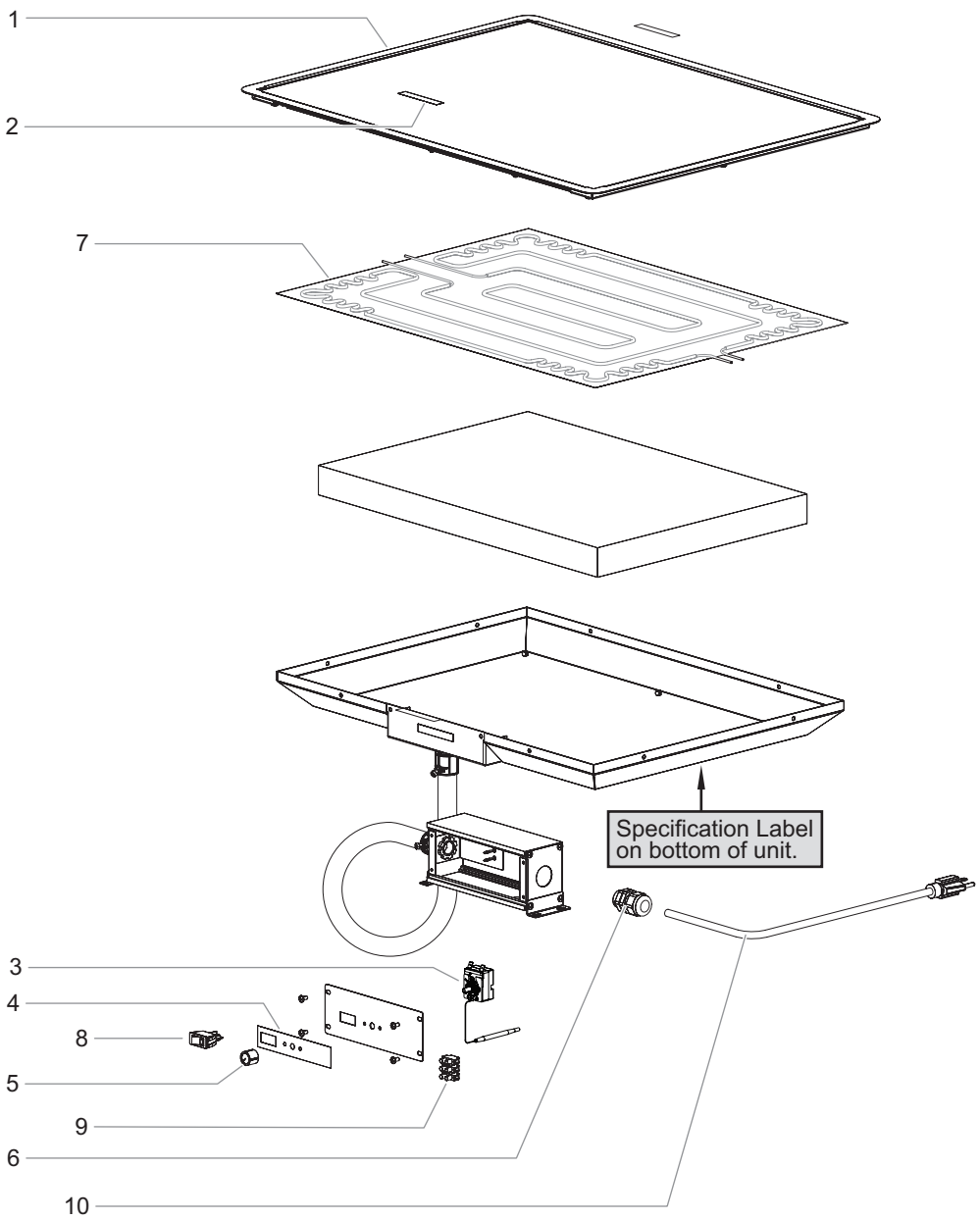
NOTE: The last four digits in a ten digit numerical serial number are the manufacturing date code: 962506**2404**

Year 2024
Week Four

Voltage-Specific Parts for All HBG Models

Item	Description	120V Part Number	220/230 V Part Number	230/240 V Part Number	Qty.
10	Blanket Heating Element				
	HBG-2418	02.05.655.00	02.05.658.00	02.05.658.00	1
	HBG-3018	02.05.656.00	02.05.659.00	02.05.659.00	1
	HBG-3618	02.05.657.00	02.05.660.00	02.05.660.00	1
	HBG-4818	02.05.662.00	02.05.665.00	02.05.665.00	2
	HBG-6018	02.05.663.00	02.05.666.00	02.05.665.00	2
	HBG-7218	02.05.664.00	02.05.667.00	02.05.667.00	2
11	Terminal Block, 3 Pole	---	R02.15.030.00	R02.15.030.00	1
12	Power Cord				
	NEMA 5-15P	R02.18.030.00	---	---	1
	CEE 7/7 Schuko	---	02.18.077.00	---	1
	BS 1363	---	---	02.18.068.00	1
	AS 3112	---	---	02.18.207.00	1
13	Cord Grip, Straight	---	02.20.212.00	02.20.212.00	1
14	Cord Grip, Right Angle	02.20.330.00	---	---	1
15	On/Off Switch				
	125 V	02.19.080.00	---	---	1
	250 V	---	02.19.081.00	02.19.081.00	1
	Wiring Diagram				
	HBG-2418 to HBG-3618	10-01-677	10-01-678	10-01-678	
	HBG-4818 to HBG-7218	10-01-679	10-01-680	10-01-680	

The shaded areas contain information for **International models only.**


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Specification Label
on bottom of unit.
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Parts Common to All HBGB Models

Item	Description	Part Number	Qty.
1	Black Glass Assembly *		
	Standard		
	HBGB-2418, Stainless Trim	R00.02.0076.00	1
	HBGB-2418, Black Trim	R00.02.0076.01	1
	HBGB-3018, Stainless Trim	R00.02.0077.00	1
	HBGB-3018, Black Trim	R00.02.0077.01	1
	HBGB-3618, Stainless Trim	R00.02.0078.00	1
	HBGB-3618, Black Trim	R00.02.0078.01	1
	HBGB-4818, Stainless Trim	R00.02.0079.00	1
	HBGB-4818, Black Trim	R00.02.0079.01	1
	HBGB-6018, Stainless Trim	R00.02.0080.00	1
	HBGB-6018, Black Trim	R00.02.0080.01	1
	HBGB-7218, Stainless Trim	R00.02.0081.00	1
	HBGB-7218, Black Trim	R00.02.0081.01	1
	Recessed		
	HBGB-2418, Stainless Trim	R00.02.0193.00	1
	HBGB-2418, Black Trim	R00.02.0193.01	1
	HBGB-3018, Stainless Trim	R00.02.0194.00	1
	HBGB-3018, Black Trim	R00.02.0194.01	1
	HBGB-3618, Stainless Trim	R00.02.0195.00	1
	HBGB-3618, Black Trim	R00.02.0195.01	1
	HBGB-4818, Stainless Trim	R00.02.0196.00	1
	HBGB-4818, Black Trim	R00.02.0196.01	1
	HBGB-6018, Stainless Trim	R00.02.0197.00	1
	HBGB-6018, Black Trim	R00.02.0197.01	1
	HBGB-7218, Stainless Trim	R00.02.0198.00	1
	HBGB-7218, Black Trim	R00.02.0198.01	1

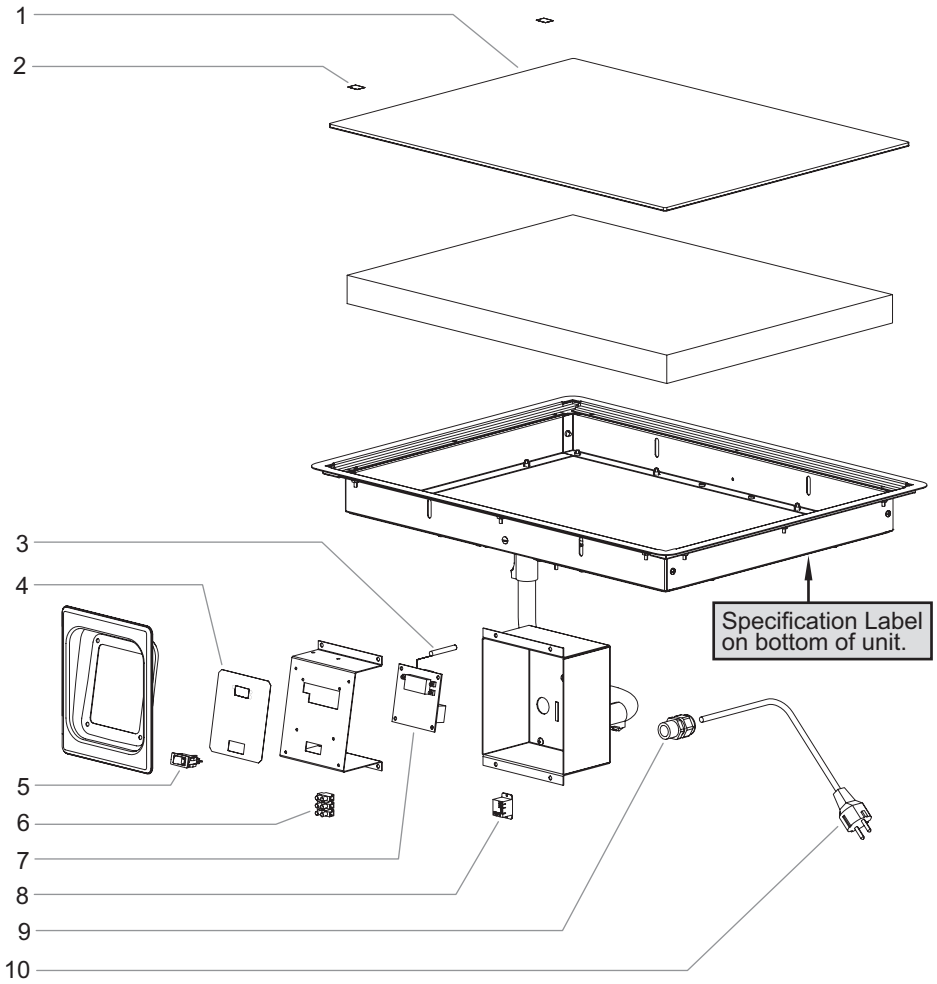
* Replacement of the Black or White Glass Assembly (Item 1) will require replacement of the Blanket Heating Element (Item 7).

Item	Description	Part Number	Qty.
1	White Glass Assembly *		
	Standard		
	HBGB-2418, Stainless Trim	R00.02.0199.00	1
	HBGB-2418, White Trim	R00.02.0199.02	1
	HBGB-3018, Stainless Trim	R00.02.0200.00	1
	HBGB-3018, White Trim	R00.02.0200.02	1
	HBGB-3618, Stainless Trim	R00.02.0201.00	1
	HBGB-3618, White Trim	R00.02.0201.02	1
	HBGB-4818, Stainless Trim	R00.02.0202.00	1
	HBGB-4818, White Trim	R00.02.0202.02	1
	HBGB-6018, Stainless Trim	R00.02.0203.00	1
	HBGB-6018, White Trim	R00.02.0203.02	1
	HBGB-7218, Stainless Trim	R00.02.0204.00	1
	HBGB-7218, White Trim	R00.02.0204.02	1
	Recessed		
	HBGB-2418, Stainless Trim	R00.02.0205.00	1
	HBGB-2418, White Trim	R00.02.0205.02	1
	HBGB-3018, Stainless Trim	R00.02.0206.00	1
	HBGB-3018, White Trim	R00.02.0206.02	1
	HBGB-3618, Stainless Trim	R00.02.0207.00	1
	HBGB-3618, White Trim	R00.02.0207.02	1
	HBGB-4818, Stainless Trim	R00.02.0208.00	1
	HBGB-4818, White Trim	R00.02.0208.02	1
	HBGB-6018, Stainless Trim	R00.02.0209.00	1
	HBGB-6018, White Trim	R00.02.0209.02	1
	HBGB-7218, Stainless Trim	R00.02.0210.00	1
	HBGB-7218, White Trim	R00.02.0210.02	1
2	Label, Caution Hot	07.03.018.00	2
3	Thermostat Control	R02.16.233.00	1
4	Label, Control Panel	07.01.299.00	1
5	Control Knob	05.30.039.00	1
6	Cord Grip, Straight	R02.20.259.00	1

Voltage-Specific Parts for All HBGB Models

Item	Description	120 V Part Number	220/230 V Part Number	230/240 V Part Number	Qty.
7	Blanket Heating Element				
	HBGB-2418	02.05.655.00	02.05.658.00	02.05.658.00	1
	HBGB-3018	02.05.656.00	02.05.659.00	02.05.659.00	1
	HBGB-3618	02.05.657.00	02.05.660.00	02.05.660.00	1
	HBGB-4818	02.05.662.00	02.05.665.00	02.05.665.00	2
	HBGB-6018	02.05.663.00	02.05.666.00	02.05.665.00	2
	HBGB-7218	02.05.664.00	02.05.667.00	02.05.667.00	2
8	On/Off Switch				
	125 V	02.19.080.00	---	---	1
	250 V	---	02.19.081.00	02.19.081.00	1
9	Terminal Block, 3 Pole	---	R02.15.030.00	R02.15.030.00	1
10	Power Cord				
	NEMA 5-15P	R02.18.030.00	---	---	1
	CEE 7/7 Schuko	---	02.18.077.00	---	1
	BS 1363	---	---	02.18.068.00	1
	AS 3112	---	---	02.18.207.00	1
	Wiring Diagram				
	HBGB-2418 to HBGB-3618	10-01-677	10-01-678	10-01-678	
	HBGB-4818 to HBGB-7218	10-01-679	10-01-680	10-01-680	

The shaded areas contain information for **International models only.**


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Specification Label
on bottom of unit.

Parts Common to All HBGBH Models — 230 V

Item	Description	Part Number	Qty.
1	Black Glass Assembly w/ Heating Element ■		
	HBGBH-2418, Stainless Trim	R00.02.0082.00	1
	HBGBH-2418, Black Trim	R00.02.0082.01	1
	HBGBH-2418, No Trim	R00.02.0140.00	1
	HBGBH-3018, Stainless Trim	R00.02.0083.00	1
	HBGBH-3018, Black Trim	R00.02.0083.01	1
	HBGBH-3018, No Trim	R00.02.0141.00	1
	HBGBH-3618, Stainless Trim	R00.02.0087.00	1
	HBGBH-3618, Black Trim	R00.02.0087.01	1
	HBGBH-3618, No Trim	R00.02.0142.00	1
	HBGBH-4818, Stainless Trim	R00.02.0088.00	1
	HBGBH-4818, Black Trim	R00.02.0088.01	1
	HBGBH-4818, No Trim	R00.02.0143.00	1
	HBGBH-6018, Stainless Trim	R00.02.0089.00	1
	HBGBH-6018, Black Trim	R00.02.0089.01	1
	HBGBH-6018, No Trim	R00.02.0144.00	1
	HBGBH-7218, Stainless Trim	R00.02.0090.00	1
	HBGBH-7218, Black Trim	R00.02.0090.01	1
	HBGBH-7218, No Trim	R00.02.0145.00	1
	White Glass Assembly w/ Heating Element ■		
	HBGBH-2418, Stainless Trim	R00.02.0211.00	1
	HBGBH-2418, White Trim	R00.02.0211.02	1
	HBGBH-2418, No Trim	R00.02.0217.00	1
	HBGBH-3018, Stainless Trim	R00.02.0212.00	1
	HBGBH-3018, White Trim	R00.02.0211.02	1
	HBGBH-3018, No Trim	R00.02.0218.00	1
	HBGBH-3618, Stainless Trim	R00.02.0213.00	1
	HBGBH-3618, White Trim	R00.02.0212.02	1
	HBGBH-3618, No Trim	R00.02.0219.00	1
	HBGBH-4818, Stainless Trim	R00.02.0214.00	1
	HBGBH-4818, White Trim	R00.02.0213.02	1
	HBGBH-4818, No Trim	R00.02.0220.00	1
	HBGBH-6018, Stainless Trim	R00.02.0215.00	1
	HBGBH-6018, White Trim	R00.02.0214.02	1
	HBGBH-6018, No Trim	R00.02.0221.00	1
	HBGBH-7218, Stainless Trim	R00.02.0216.00	1
	HBGBH-7218, Black Trim	R00.02.0215.02	1
	HBGBH-7218, No Trim	R00.02.0222.00	1

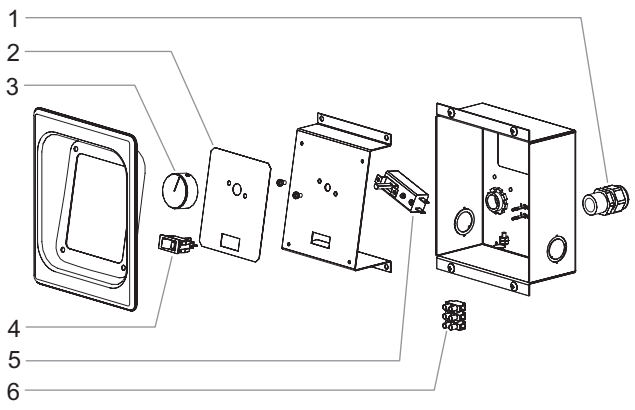
Item	Description	Part Number	Qty.
2	Label, Caution Hot	07.03.255.00	2
3	Temperature Probe	02.01.344.00	1
4	Label, Control Panel	07.01.312.00	1
5	On/Off Switch, 250 V ‡	02.19.161.00	1
6	Terminal Block, 3 Pole	R02.15.030.00	1
7	Temperature Control, Electronic	R02.01.295.00	1
8	Relay, Mini	02.01.105.00	1
9	Cord Grip, Straight	R02.20.259.00	1
10	Power Cord		
	CEE 7/7 Schuko, 220/230 V	02.18.077.00	1
	BS 1363, 230/240 V, 13 A	02.18.068.00	1
	AS 3112, 230/240 V, 10 A	02.18.207.00	1
	Wiring Diagram		
	HBGBH-2418 to HBGBH-3618	10-01-978	
	HBGBH-4818 to HBGBH-7218	10-01-980	

‡ Units with a date code of 1144 or older, use P/N 02.19.080.00.

■ Elements not sold separately.

Parts for Flush Mount Control Box (optional)

Item	Description	Part Number	Qty.
1	Cord Grip	R02.20.259.00	1
2	Label, Control Panel	07.01.311.00	1
3	Control Knob	05.30.019.00	1
4	On/Off Switch		
	125 V	02.19.080.00	1
	250 V	02.19.081.00	1
5	Thermostat Control	R02.16.066.00	1
6	Terminal Block, 3 Pole	R02.15.030.00	1



The shaded areas contain information for **International models only.**

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