**IMPORTANT NOTE:**
Locate the Specification Label on unit to determine exact Model Name and electrical specifications. This information is needed to identify the correct replacement parts. See exploded view illustration(s) for Specification Label location.

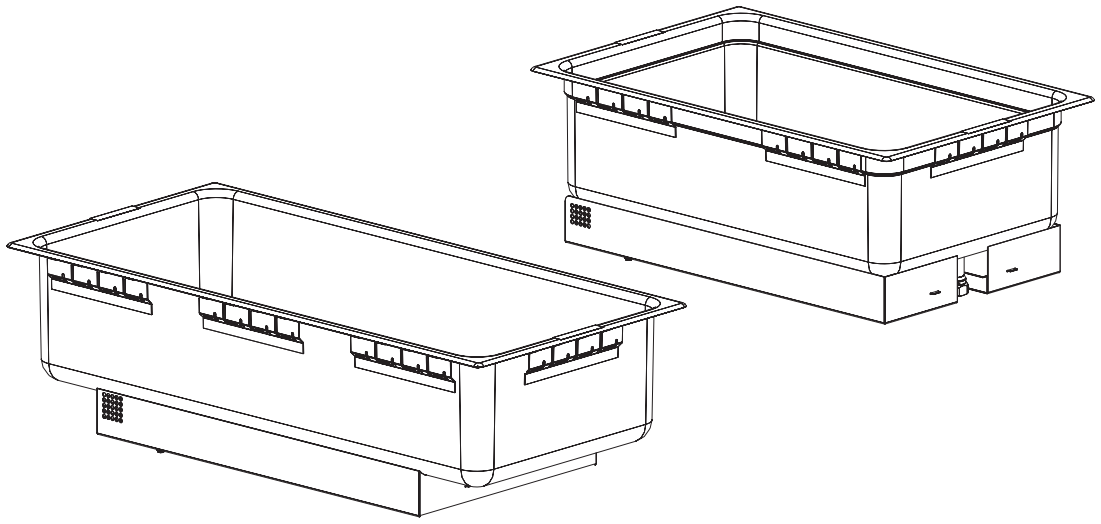
**⚠ CAUTION**

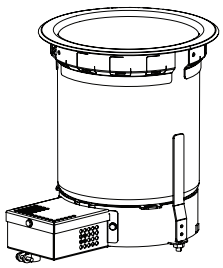
**Use of replacement parts other than those supplied by Hatco Corporation will void all warranties and may result in damage to the unit or injury to personnel.**

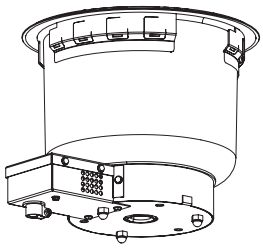
# Built-In Heated Wells

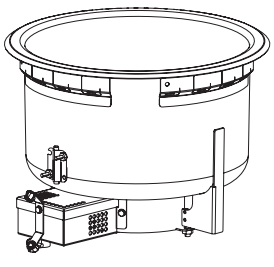
## *HWB Series*


| Model Name | Page |
|---|---|
| HWB-4QT, -7QT, and -11QT | 2 |
| HWB-FUL and HWB-43 | 4 |
| HWBI-4QT, -7QT, and -11QT | 6 |
| Control Boxes | 8–11 |

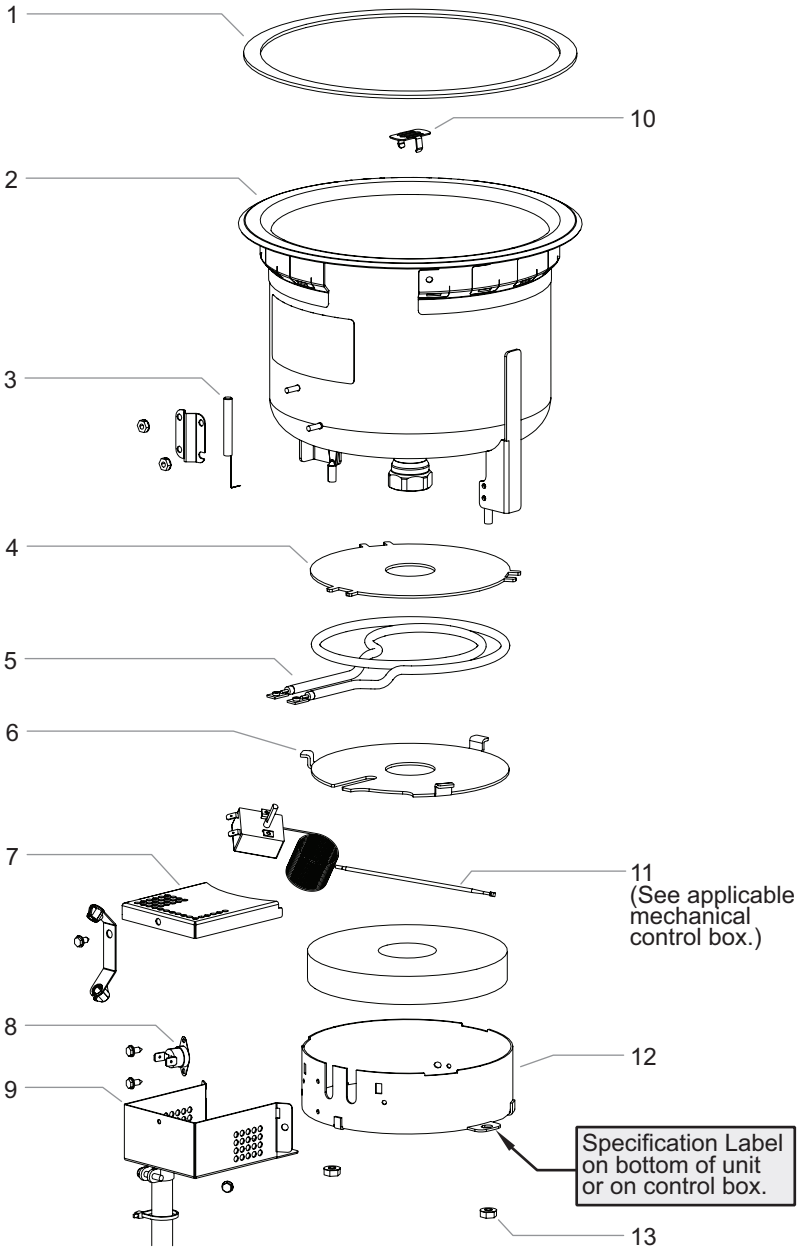






# Replacement Parts List

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24 Hour 7 Day Parts and Service Assistance available in the United States and Canada by calling 414-671-6350.

**⚠ CAUTION**

**Use of replacement parts other than those supplied by Hatco Corporation may result in damage to the unit or injury to personnel and will void all warranties.**

## Parts for HWB-4QT, HWB-7QT, and HWB-11QT

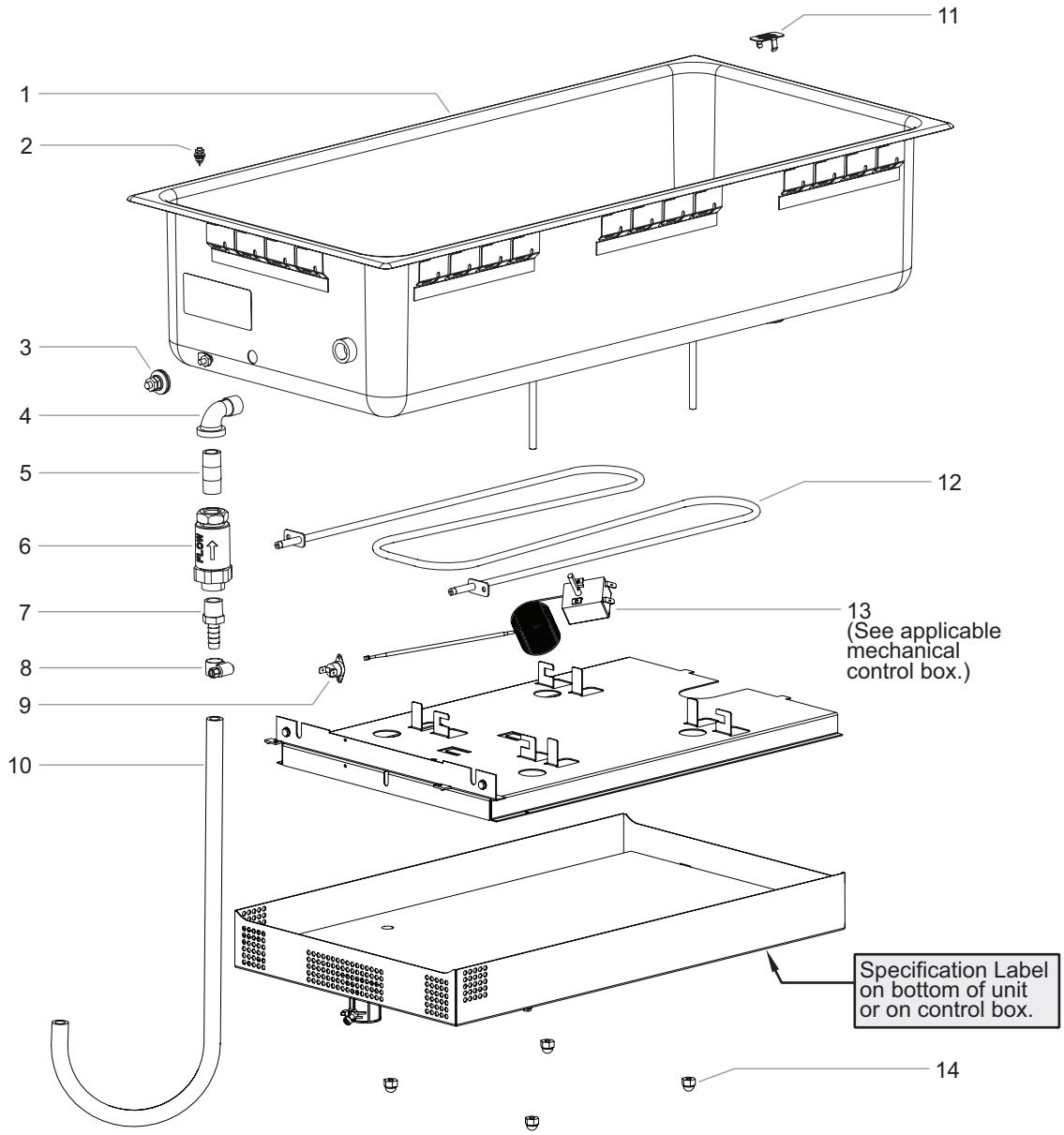
| Item | Description | Part No. | Qty. |
|---|---|---|---|
| 1 | Gasket • | 05.06.046.00 | 1 |
| 2 | Pan Assembly | Contact Factory | |
| 3 | Temperature Probe, Digital Control | 02.01.145.00 | 1 |
| 4 | Heat Sink | 04.42.667.00 | 1 |
| 5 | Heating Element | | |
| | 120 V, 500 W | R02.08.586.01 | 1 |
| | 120 V, 800 W | R02.08.586.02 | 1 |
| | 208/220 V, 536/600 W | R02.08.586.03 | 1 |
| | 240 V, 600 W | R02.08.586.04 | 1 |
| | 208/220 V, 715/800 W | R02.08.586.05 | 1 |
| | 240 V, 800 W | R02.08.586.06 | 1 |
| 6 | Element Clamp | 04.42.668.00 | 1 |
| 7 | Connection Cover | 04.42.603.00 | 1 |
| 8 | Thermostat, High Limit (infinite switch only) | 02.16.140.00 | 1 |
| 9 | Connection Bracket | 04.42.602.00 | 1 |
| 10 | Strainer | 04.42.018.00 | |
| 11 | Thermostatic Control (Mechanical Control) | See Pgs. 8–11 | |
| 12 | Element Cover | | |
| | HWB-4QT | 04.42.704.00 | 1 |
| | HWB-7 and -11QT | 04.42.619.00 | 1 |
| 13 | Nut | 05.04.205.00 | 2 |
| | Wiring Diagram | | |
| | HWB-4, -7, and -11QT | 10-01-481 | |
| | HWB-7 and -11QT w/ ITC | 10-01-1100 | |

• Sold by the inch: 36″ needed for HWB-4QT and -7QT models; 48″ needed for HWB-11QT.

*NOTE: The last four digits in a ten digit numerical serial number are the manufacturing date code.*

*Example: Serial number 9625062231 has a date code of "2231" which indicates the following:* 2231

- Week Thirty-One
- Year 2022




24 Hour 7 Day Parts and Service Assistance available in the United States and Canada by calling 414-671-6350.

**⚠ CAUTION**

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## Parts for HWB-FUL

| Item | Description | Part No. | Qty. |
|---|---|---|---|
| 1 | Pan Assembly | Contact Factory | |
| 2 | Temperature Probe (Digital Control) | 02.01.296.00 | 1 |
| 3 | Low Water Sensor Kit † | R00.02.0047.00 | 1 |
| 4 | Elbow † | 03.08.001.00 | 1 |
| 5 | Nipple, Brass † | 03.11.004.00 | 1 |
| 6 | Valve, Back-Flow Preventer † | 03.40.103.00 | 1 |
| 7 | Barb, Straight † | 03.40.104.00 | 1 |
| 8 | Hose Clamp † | 05.04.550.00 | 1 |
| 9 | Thermostat, High Limit (infinite switch only) | 02.16.139.00 | 1 |
| 10 | Tubing * † | 03.40.107.00 | 1 |
| 11 | Strainer | 04.42.018.00 | 1 |
| 12 | Heating Element | | |
| | 120 V, 750 W | R02.08.581.01 | 1 |
| | 120 V, 1200 W | R02.08.581.02 | 1 |
| | 208 V, 1200 W | R02.08.581.03 | 1 |
| | 240 V, 1200 W | R02.08.581.04 | 1 |
| | 120 V, 1650 W | R02.08.581.05 | 1 |
| | 208 V, 1650 W | R02.08.581.06 | 1 |
| | 240 V, 1650 W | R02.08.581.07 | 1 |
| | 220 V, 1200 W | R02.08.581.08 | 1 |
| | 220 V, 1650 W | R02.08.581.09 | 1 |
| 13 | Thermostatic Control (Mechanical Control) | See Pgs. 8–11 | |
| 14 | Nut | 05.04.210.00 | 3–6 |
| | Wiring Diagram | | |
| | Standard | 10-01-481 | |
| | Auto-Fill | 10-01-549 | |

* Sold by the foot—36″ and 72″ lengths are available.

† Auto-Fill parts only.

## Parts for HWB-43

| Item | Description | Part No. | Qty. |
|---|---|---|---|
| 1 | Pan Assembly | Contact Factory | |
| 2 | Probe, Digital Control | 02.01.296.00 | 1 |
| 3 | Low Water Sensor Kit † | R00.02.0047.00 | 1 |
| 4 | Elbow † | 03.08.001.00 | 1 |
| 5 | Nipple, Brass † | 03.11.004.00 | 1 |
| 6 | Valve, Back-Flow Preventer † | 03.40.103.00 | 1 |
| 7 | Barb, Straight † | 03.40.104.00 | 1 |
| 8 | Hose Clamp † | 05.04.550.00 | 1 |
| 9 | Thermostat, High Limit (infinite switch only) | 02.16.139.00 | 1 |
| 10 | Tubing * † | 03.40.107.00 | 1 |
| 11 | Strainer | 04.42.018.00 | 1 |
| 12 | Heating Element | | |
| | 120 V, 750 W | R02.08.715.01 | 1 |
| | 120 V, 1200 W | R02.08.715.02 | 1 |
| | 208 V, 1200 W | R02.08.715.03 | 1 |
| | 240 V, 1200 W | R02.08.715.04 | 1 |
| | 120 V, 1650 W | R02.08.715.05 | 1 |
| | 208 V, 1650 W | R02.08.715.06 | 1 |
| | 240 V, 1650 W | R02.08.715.07 | 1 |
| | 220 V, 1200 W | R02.08.715.08 | 1 |
| | 220 V, 1650 W | R02.08.715.09 | 1 |
| 13 | Thermostatic Control (Mechanical Control) | See Pgs. 8–11 | |
| 14 | Nut | 05.04.210.00 | 3–6 |
| | Wiring Diagram | | |
| | Standard | 10-01-481 | |
| | Auto-Fill | 10-01-549 | |

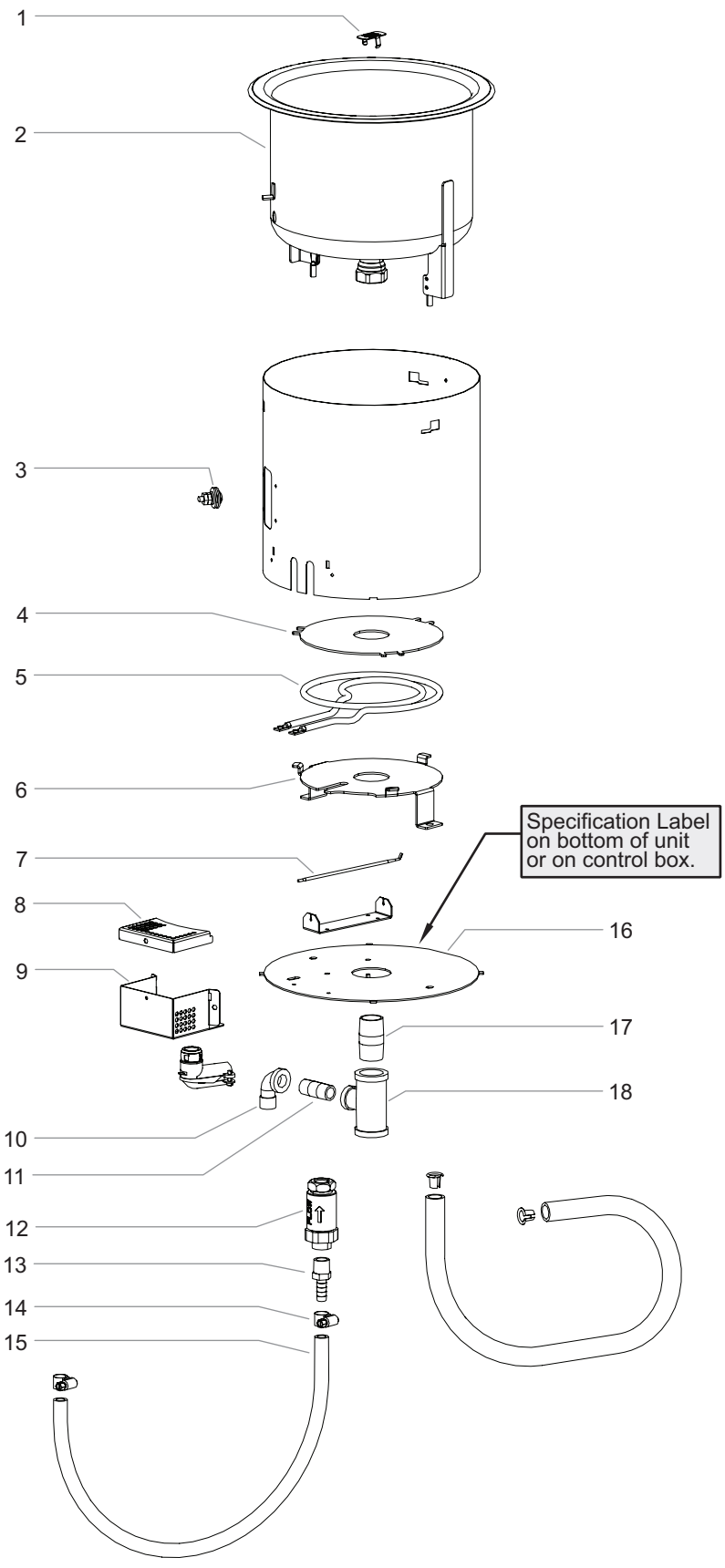
* Sold by the foot—36″ and 72″ lengths are available.

† Auto-Fill parts only.

*NOTE: The last four digits in a ten digit numerical serial number are the manufacturing date code.*

*Example: Serial number 9625062231 has a date code of "2231" which indicates the following:* 2231




1
2
3
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11
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16
17
18
Specification Label
on bottom of unit
or on control box.

## Parts for HWBI-4QT, -7QT, and -11QT

| Item | Description | Part No. | Qty. |
|---|---|---|---|
| 1 | Strainer | 04.42.018.00 | 1 |
| 2 | Pan Assembly | Contact Factory | 1 |
| 3 | Low Water Sensor Kit † | R00.02.0047.00 | 1 |
| 4 | Heat Sink | 04.42.667.00 | 1 |
| 5 | Heating Element | | |
| | 120 V, 500 W | R02.08.586.01 | 1 |
| | 120 V, 800 W | R02.08.586.02 | 1 |
| | 208/220 V, 536/600 W | R02.08.586.03 | 1 |
| | 240 V, 600 W | R02.08.586.04 | 1 |
| | 208/220 V, 715/800 W | R02.08.586.05 | 1 |
| | 240 V, 800 W | R02.08.586.06 | 1 |
| 6 | Element Clamp | 04.42.668.00 | 1 |

* Sold by the foot—36″ and 72″ lengths are available.

† Auto-Fill parts only.

| Item | Description | Part No. | Qty. |
|---|---|---|---|
| 7 | Thermostat Probe | 02.16.131.00 | 1 |
| 8 | Connection Cover | 04.42.840.00 | 1 |
| 9 | Connection Bracket | 04.42.839.00 | 1 |
| 10 | Elbow † | 03.08.001.00 | 1 |
| 11 | Nipple, Brass † | 03.11.004.00 | 1 |
| 12 | Valve, Back-Flow Preventer † | 03.40.103.00 | 1 |
| 13 | Barb, Straight † | 03.40.104.00 | 1 |
| 14 | Hose Clamp † | 05.04.550.00 | 1 |
| 15 | Tubing * † | 03.40.107.00 | 1 |
| 16 | Bottom Cover | 04.42.934.00 | 1 |
| 17 | Nipple, Brass † | 03.11.014.00 | 1 |
| 18 | Tee Reducer † | 03.14.007.00 | 1 |
| | Wiring Diagram | | |
| | Standard | 10-01-481 | |
| | Auto-Fill | 10-01-736 | |

*NOTE: The last four digits in a ten digit numerical serial number are the manufacturing date code.*
*Example: Serial number 9625062231 has a date code of "2231" which indicates the following:* 2231

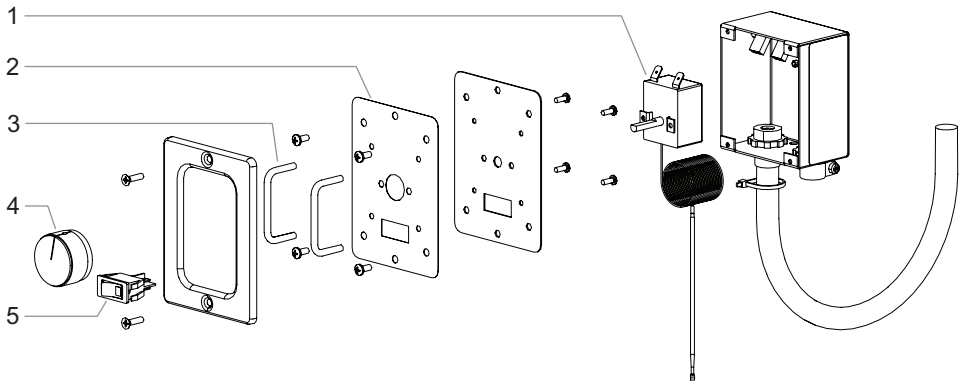



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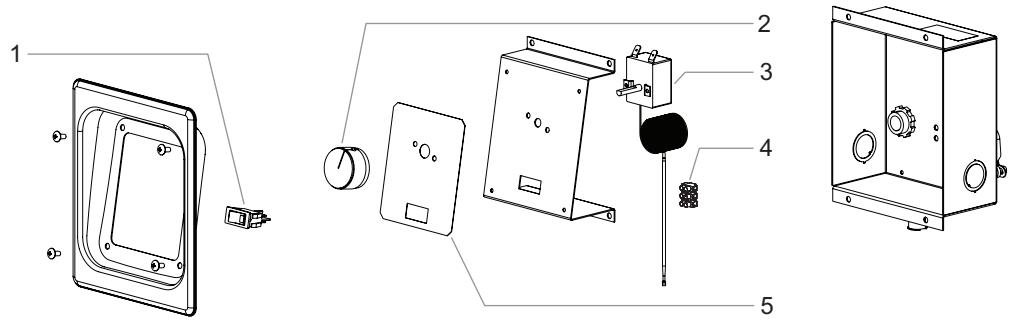
## Parts for Standard Mechanical Control Box




| Item | Description | Part No. | Qty. |
|---|---|---|---|
| 1 | Thermostatic Control, 608°F | | |
| | 48" Capillary | 02.16.131.00 | 1 |
| | 96" Capillary | 02.16.131.01 | 1 |
| 2 | Label, Control | 07.03.513.00 | 1 |
| 3 | Control Guard | 04.42.110.00 | 1 |

| Item | Description | Part No. | Qty. |
|---|---|---|---|
| 4 | Control Knob | 05.30.020.00 | 1 |
| 5 | Rocker Switch | | |
| | 120 V | 02.19.080.00 | 1 |
| | 208, 220, and 240 V | 02.19.081.00 | 1 |

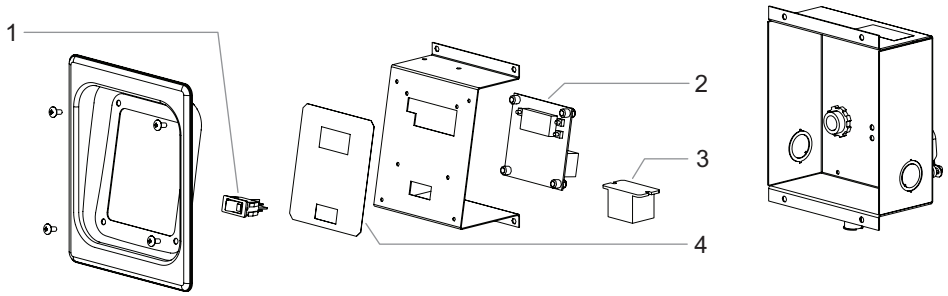
## Parts for Recessed Mechanical Control Box




| Item | Description | Part No. | Qty. |
|---|---|---|---|
| 1 | Rocker Switch | | |
| | 120 V | 02.19.080.00 | 1 |
| | 208, 220, and 240 V | 02.19.081.00 | 1 |
| 2 | Control Knob | 05.30.020.00 | 1 |
| 3 | Thermostatic Control, 608°F | | |
| | 48" Capillary | 02.16.131.00 | 1 |
| | 96" Capillary | 02.16.131.01 | 1 |

| Item | Description | Part No. | Qty. |
|---|---|---|---|
| 4 | Terminal Block | R02.15.030.00 | 1 |
| 5 | Label, Control | 07.03.494.00 | 1 |

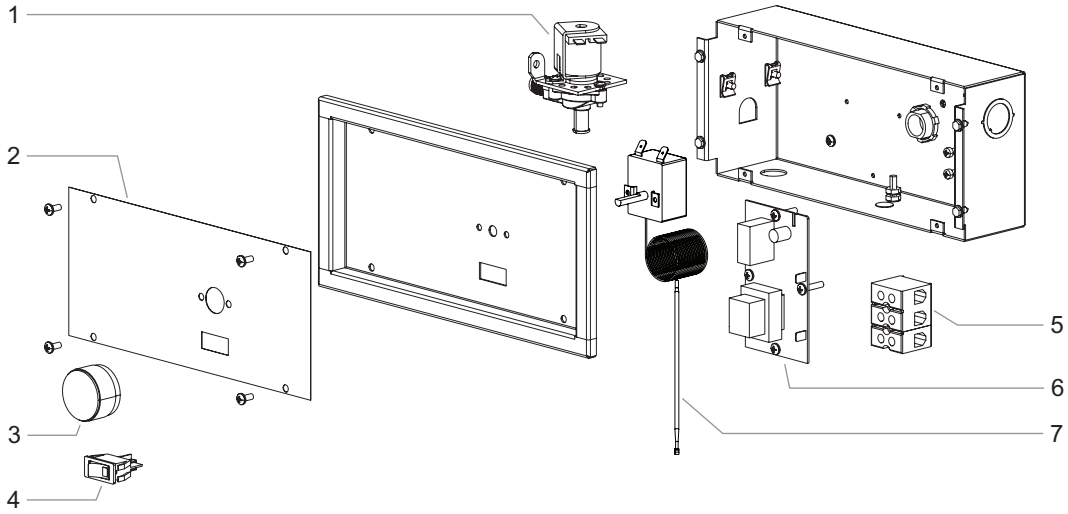
## Parts for Digital Control Box




| Item | Description | Part No. | Qty. |
|---|---|---|---|
| 1 | Rocker Switch | | |
| | 120 V | 02.19.080.00 | 1 |
| | 208, 220, and 240 V | 02.19.081.00 | 1 |
| 2 | Electronic Control | | |
| | 120 V | 02.01.222E.00 | 1 |
| | 208, 220, and 240 V | 02.01.295E.00 | 1 |

| Item | Description | Part No. | Qty. |
|---|---|---|---|
| 3 | Relay (120 V only) | 02.01.088.00 | 1 |
| 4 | Label, Control | 07.01.312.00 | 1 |

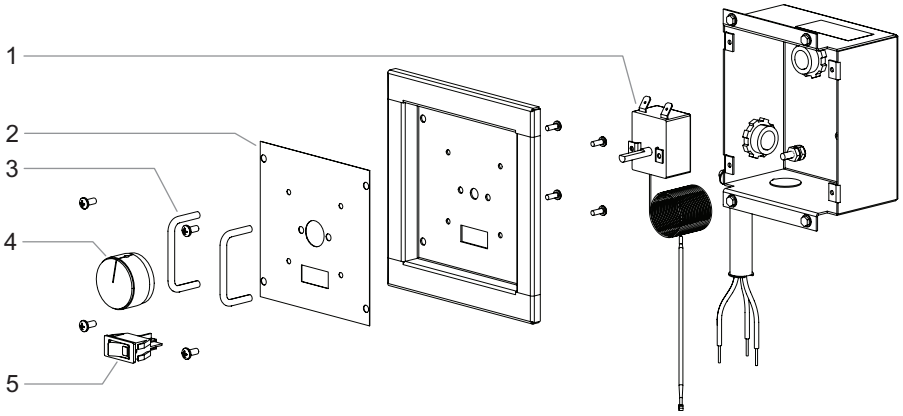
## Parts for Auto-Fill Mechanical Control Box




| Item | Description | Part No. | Qty. |
|---|---|---|---|
| 1 | Solenoid Valve | | |
| | 120 V | 03.02.048.00 | 1 |
| | 240 V | 03.02.048A.00 | 1 |
| 2 | Label, Control | 07.03.524.00 | 1 |
| 3 | Control Knob | 05.30.020.00 | 1 |
| 4 | Rocker Switch | | |
| | 120 V | 02.19.080.00 | 1 |
| | 240 V | 02.19.081.00 | 1 |

| Item | Description | Part No. | Qty. |
|---|---|---|---|
| 5 | Terminal Block | R02.15.030.00 | 1 |
| 6 | Low Water Control Board | R02.01.210.00 | 1 |
| 7 | Thermostatic Control, 608°F | | |
| | 48” Capillary | 02.16.131.00 | 1 |
| | 96” Capillary | 02.16.131.01 | 1 |

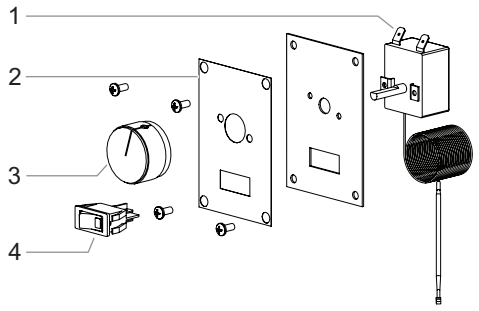
## Parts for WM Mechanical Control Box




| Item | Description | Part No. | Qty. |
|---|---|---|---|
| 1 | Thermostatic Control, 608°F | | |
| | 48” Capillary | 02.16.131.00 | 1 |
| | 96” Capillary | 02.16.131.01 | 1 |
| 2 | Label, Control | 07.03.635.00 | 1 |
| 3 | Control Guard | 04.42.110.00 | 1 |

| Item | Description | Part No. | Qty. |
|---|---|---|---|
| 4 | Control Knob | 05.30.020.00 | 1 |
| 5 | Rocker Switch | | |
| | 120 V | 02.19.080.00 | 1 |
| | 208, 220, and 240 V | 02.19.081.00 | 1 |

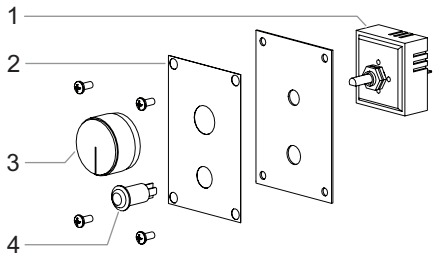
## Parts for UR Thermostatic Control




| Item | Description | Part No. | Qty. |
|---|---|---|---|
| 1 | Thermostatic Control, 608°F | | |
| | 48” Capillary | 02.16.131.00 | 1 |
| | 96” Capillary | 02.16.131.01 | 1 |
| 2 | Label, UR Control | 07.03.510.00 | 1 |

| Item | Description | Part No. | Qty. |
|---|---|---|---|
| 3 | Control Knob | 05.30.020.00 | 1 |
| 4 | Rocker Switch | | |
| | 120 V | 02.19.080.00 | 1 |
| | 208 V and 220 V | 02.19.081.00 | 1 |

## Parts for UR Infinite Control




| Item | Description | Part No. | Qty. |
|---|---|---|---|
| 1 | Infinite Switch | | |
| | 120 V | R02.19.018.00 | 1 |
| | 208 V | R02.19.017.00 | 1 |
| | 240 V | R02.19.019.00 | 1 |
| 2 | Label, UR Control | 07.03.509.00 | 1 |

| Item | Description | Part No. | Qty. |
|---|---|---|---|
| 3 | Control Knob | 05.30.020.00 | 1 |
| 4 | Pilot Light | | |
| | 120 V | 02.19.153.00 | 1 |
| | 240 V | 02.19.152.00 | 1 |

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**Milwaukee, WI 53234-0500 U.S.A.**
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**partsandservice@hatcocorp.com**
**www.hatcocorp.com**

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