IMPORTANT NOTE:
Locate the Specification Label on unit to determine exact Model Name and electrical specifications. This information is needed to identify the correct replacement parts. See exploded view illustration(s) for Specification Label location.

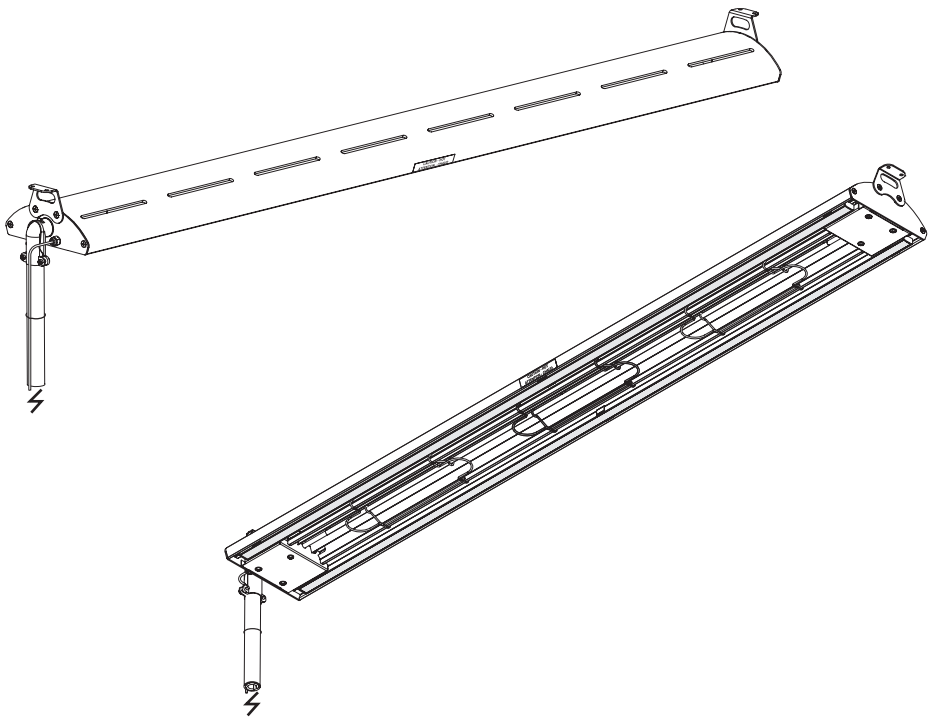
⚠ CAUTION

Use of replacement parts other than those supplied by Hatco Corporation will void all warranties and may result in damage to the unit or injury to personnel.

Glo-Ray®
Curved Infrared Strip Heaters

GR5A and GR5AL Series

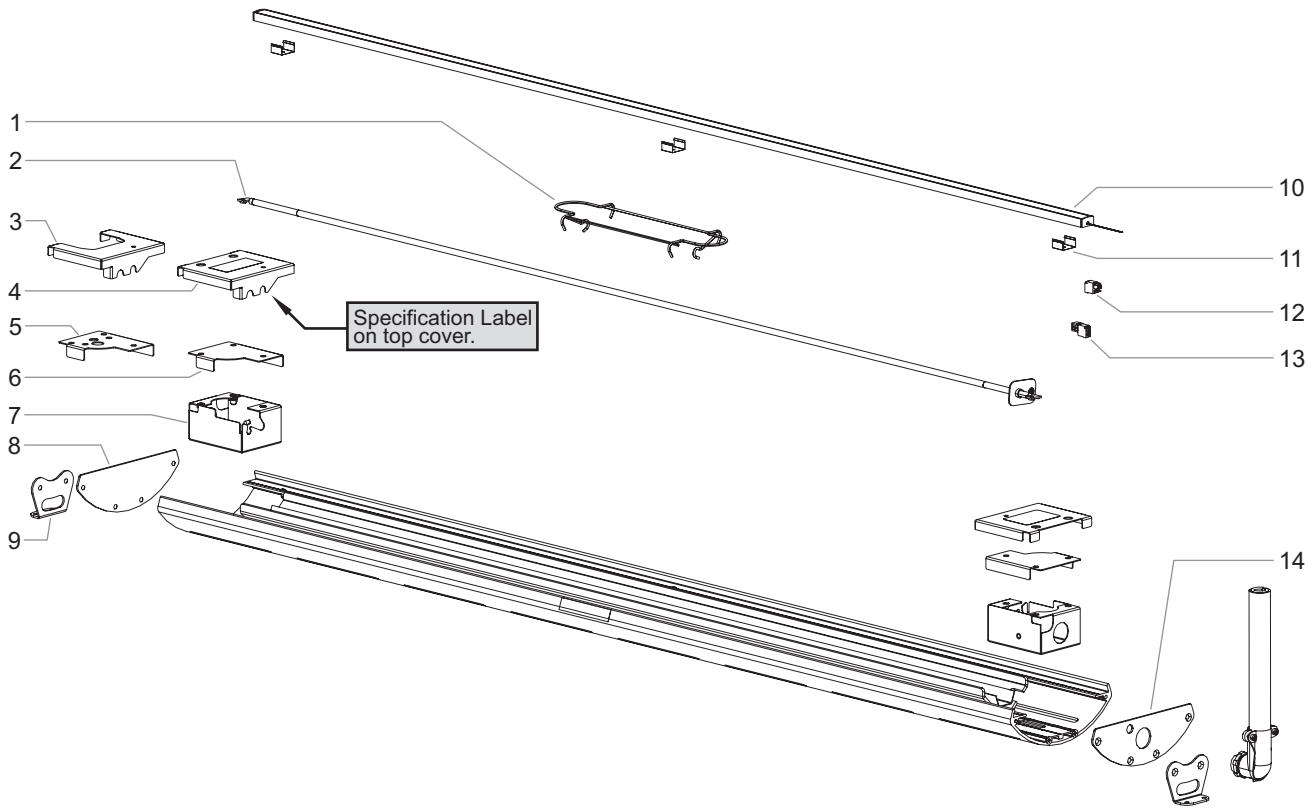
Replacement Parts	Page
GR5A and GR5AL	2
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Control Boxes—GR5AL Series	5,6



Replacement Parts List

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Glo-Ray® Curved Infrared Strip Heaters—GR5A and GR5AL Series



Item	Description	Part No.	Qty.
1	Wire Guard		
	18–24″ Widths	04.41.008.00	1
	30–36″ Widths	04.41.008.00	2
	42–48″ Widths	04.41.008.00	3
	54–60″ Widths	04.41.008.00	4
	66–72″ Widths	04.41.008.00	5
2	Heating Elements	See Page 4	
3	Top Cover w/ Leg Cutout	04.57.057.00	2
4	Top Cover	04.57.053.00	2
5	Cover w/ Power Hole	04.57.093.00	2
6	Cover w/o Power Hole	04.57.056.00	2
7	End Box	04.57.054.00	2
8	End Cap, Painted †		
	Without Power Hole	04.57.058.xx	1
	LED Hole Only	04.57.128.xx	1
	End Cap, Clear Anodized ‡		
	Without Power Hole	04.57.129.xx	1
	LED Hole Only	04.57.132.xx	1
9	Angle Bracket		
	Painted †	04.57.062.xx	2
	Clear Anodized ‡	04.57.135.xx	2

† Use one of the following suffixes for the appropriate painted part:

“.01” = Black
“.02” = Gray Granite
“.03” = Warm Red
“.04” = White Granite
“.05” = Navy Blue
“.07” = Hunter Green
“.09” = Bold Black
“.12” = Glossy Gray
“.21” = Antique Copper

‡ Use one of the following suffixes for the appropriate glossy painted part:

“.00” = Clear Anodized
“.10” = Radiant Red
“.11” = Gleaming Gold
“.13” = Brilliant Blue

Item	Description	Part No.	Qty.
10	LED Assembly, Single Channel *		
	18″ Width, Warm White	02.30.205.00	2
	24″ Width, Warm White	02.30.206.00	2
	30″ Width, Warm White	02.30.207.00	2
	36″ Width, Warm White	02.30.208.00	2
	42″ Width, Warm White	02.30.209.00	2
	48″ Width, Warm White	02.30.210.00	2
	54″ Width, Warm White	02.30.211.00	2
	60″ Width, Warm White	02.30.212.00	2
	66″ Width, Warm White	02.30.213.00	2
	72″ Width, Warm White	02.30.214.00	2
	18″ Width, Cool White	02.30.223.00	2
	24″ Width, Cool White	02.30.224.00	2
	30″ Width, Cool White	02.30.225.00	2
	36″ Width, Cool White	02.30.226.00	2
	42″ Width, Cool White	02.30.227.00	2
	48″ Width, Cool White	02.30.228.00	2
	54″ Width, Cool White	02.30.229.00	2
	60″ Width, Cool White	02.30.230.00	2
	66″ Width, Cool White	02.30.231.00	2
	72″ Width, Cool White	02.30.232.00	2
	LED Assembly, Dual Channel, Warm White/Cool White *		
	18″ Width	02.30.248.00	2
	24″ Width	02.30.249.00	2
	30″ Width	02.30.250.00	2
	36″ Width	02.30.251.00	2
	42″ Width	02.30.252.00	2
	48″ Width	02.30.253.00	2
	54″ Width	02.30.254.00	2
	60″ Width	02.30.255.00	2
	66″ Width	02.30.256.00	2
	72″ Width	02.30.257.00	2

IMPORTANT NOTE—LED Color Temperature

“Warm White” = color temperature range 2700–3200 K.

“Cool White” = color temperature range 4000–4300 K.

NOTE: The last four digits in a ten digit numerical serial number are the manufacturing date code: 962506**2404**

Year 2024

Week Four

Item	Description	Part No.	Qty.
11	LED Mounting Clips		
	Single Channel	02.30.217.00	6
	Dual Channel	02.30.258.00	6
12	Female Connector, LED		
	Single Channel	02.14.212.00	2
	Dual Channel	02.14.217.00	2
13	Male Connector, LED		
	Single Channel	02.14.213.00	2
	Dual Channel	02.14.218.00	2
14	End Cap w/ Power, Painted †		
	Power and LED	04.57.059.xx	1
	Power Only	04.57.100.xx	1
	End Cap w/ Power, Clear Anodized ‡		
	Power and LED	04.57.130.xx	1
	Power Only	04.57.131.xx	1
	Wiring Diagram		
	GR5A Series	10-01-1331	
	GR5ALSeries	10-01-1296	

* Single Channel LED Assemblies cannot be used in Dual Channel units.
Dual Channel LED Assemblies cannot be used in Single Channel units.

† Use one of the following suffixes for the appropriate painted part:

“.01” = Black
“.02” = Gray Granite
“.03” = Warm Red
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“.05” = Navy Blue
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‡ Use one of the following suffixes for the appropriate glossy painted part:

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“.11” = Gleaming Gold
“.13” = Brilliant Blue

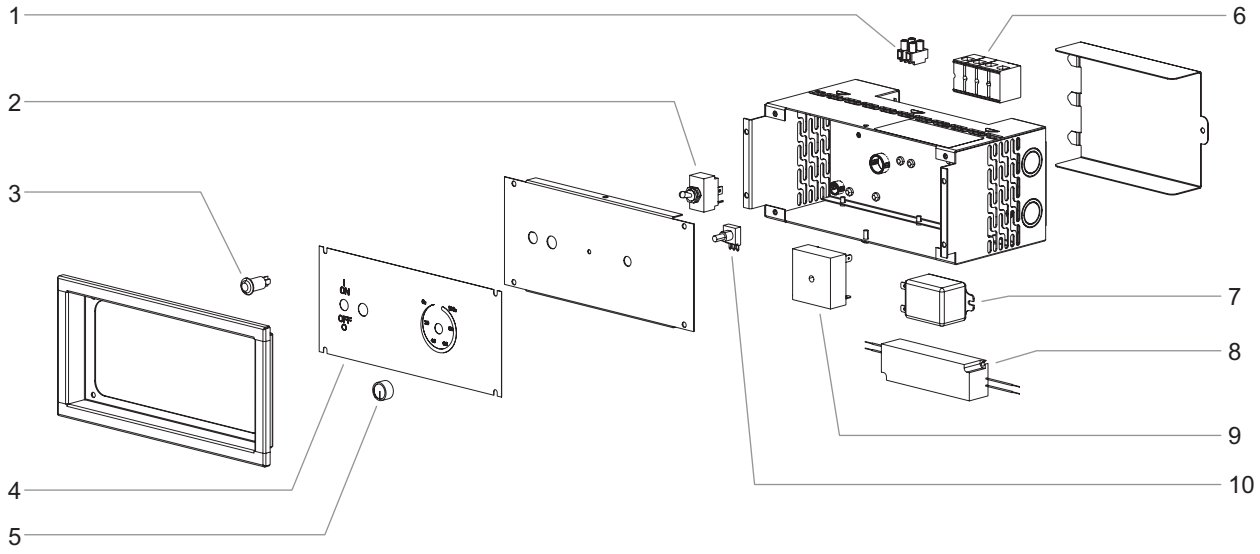
Heating Elements—Standard Wattage Units

Item	Description	Part No.	Qty.
2	18″ Width, 250 Watt		
	120 V	R02.08.031D.00	1
	208 V	R02.08.040D.00	1
	220 V	R02.08.037E.00	1
	240 V	R02.08.035E.00	1
	24″ Width, 350 Watt		
	120 V	R02.08.001D.00	1
	208 V	R02.08.002D.00	1
	220 V	R02.08.041E.00	1
	240 V	R02.08.003E.00	1
	30″ Width, 450 Watt		
	120 V	R02.08.026D.00	1
	208 V	R02.08.027D.00	1
	220 V	R02.08.042E.00	1
	240 V	R02.08.028E.00	1
	36″ Width, 575 Watt		
	120 V	R02.08.004D.00	1
	208 V	R02.08.005D.00	1
	220 V	R02.08.043E.00	1
	240 V	R02.08.006E.00	1
	42″ Width, 675 Watt		
	120 V	R02.08.007D.00	1
	208 V	R02.08.008D.00	1
	220 V	R02.08.039E.00	1
	240 V	R02.08.009E.00	1
	48″ Width, 800 Watt		
	120 V	R02.08.010D.00	1
	208 V	R02.08.011D.00	1
	220 V	R02.08.045E.00	1
	240 V	R02.08.012E.00	1
	54″ Width, 925 Watt		
	120 V	R02.08.025D.00	1
	208 V	R02.08.029D.00	1
	220 V	R02.08.046E.00	1
	240 V	R02.08.030E.00	1
	60″ Width, 1050 Watt		
	120 V	R02.08.013D.00	1
	208 V	R02.08.014D.00	1
	220 V	R02.08.047E.00	1
	240 V	R02.08.015E.00	1
	66″ Width, 1050 Watt		
	120 V	R02.08.032D.00	1
	208 V	R02.08.033D.00	1
	220 V	R02.08.048E.00	1
	240 V	R02.08.034E.00	1
	72″ Width, 1275 Watt		
	120 V	R02.08.016D.00	1
	208 V	R02.08.017D.00	1
	220 V	R02.08.049E.00	1
	240 V	R02.08.018E.00	1

Heating Elements—High Wattage Units

Item	Description	Part No.	Qty.
2	18″ Width, 350 Watt		
	120 V	R02.08.126D.00	1
	208 V	R02.08.137D.00	1
	220 V	R02.08.138E.00	1
	240 V	R02.08.135E.00	1
	24″ Width, 500 Watt		
	120 V	R02.08.101D.00	1
	208 V	R02.08.102D.00	1
	220 V	R02.08.136E.00	1
	240 V	R02.08.103E.00	1
	30″ Width, 660 Watt		
	120 V	R02.08.127D.00	1
	208 V	R02.08.128D.00	1
	220 V	R02.08.139E.00	1
	240 V	R02.08.129E.00	1
	36″ Width, 800 Watt		
	120 V	R02.08.104D.00	1
	208 V	R02.08.105D.00	1
	220 V	R02.08.140E.00	1
	240 V	R02.08.106E.00	1
	42″ Width, 950 Watt		
	120 V	R02.08.107D.00	1
	208 V	R02.08.108D.00	1
	220 V	R02.08.141E.00	1
	240 V	R02.08.109E.00	1
	48″ Width, 1100 Watt		
	120 V	R02.08.110D.00	1
	208 V	R02.08.111D.00	1
	220 V	R02.08.142E.00	1
	240 V	R02.08.112E.00	1
	54″ Width, 1250 Watt		
	120 V	R02.08.125D.00	1
	208 V	R02.08.130D.00	1
	220 V	R02.08.143E.00	1
	240 V	R02.08.131E.00	1
	60″ Width, 1400 Watt		
	120 V	R02.08.113D.00	1
	208 V	R02.08.114D.00	1
	220 V	R02.08.144E.00	1
	240 V	R02.08.115E.00	1
	66″ Width, 1560 Watt		
	120 V	R02.08.132D.00	1
	208 V	R02.08.133D.00	1
	220 V	R02.08.145E.00	1
	240 V	R02.08.134E.00	1
	72″ Width, 1775 Watt		
	120 V	R02.08.116D.00	1
	208 V	R02.08.117D.00	1
	220 V	R02.08.148E.00	1
	240 V	R02.08.118E.00	1

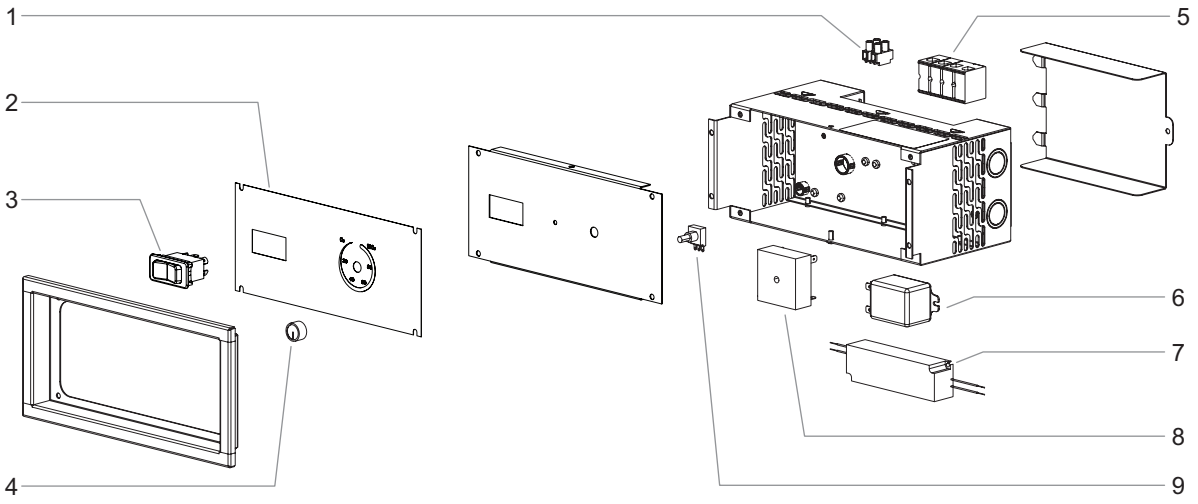
Control Box—GR5AL Series



Item	Description	Part No.	Qty.
1	Terminal Block, 2-Pole	02.15.050.00	1
2	Power Switch, Toggle	R02.19.008A.00	1
3	Pilot Light		
	120 V	02.19.154.00	1
	208 and 240 V	02.19.151.00	1
4	Control Label	07.03.655.00	1
5	Knob, Infinite Switch	05.30.042.00	1
6	Terminal Block, 4-Pole	R02.15.047.00	1
7	Relay		
	120 V	02.01.097.00	1
	208 and 240 V	02.01.098.00	1

Item	Description	Part No.	Qty.
8	LED Driver	02.01.345.00	1
9	Infinite Control (includes items 5 and 10)		
	120 V	R02.01.297.00	1
	208 and 240 V	R02.01.294.00	1
10	Potentiometer	02.01.326.00	1
	Wiring Diagram	10-01-1302	

Dual Light Control Box*—GR5AL Series (optional)



Item	Description	Part No.	Qty.
1	Terminal Block, 2-Pole	02.15.050.00	1
2	Control Label	07.03.961.00	1
3	Power Switch, Rocker	02.19.242.00	1
4	Knob, Infinite Switch	05.30.042.00	1
5	Terminal Block, 4-Pole	R02.15.047.00	1
6	Relay		
	120 V	02.01.097.00	1
	208 and 240 V	02.01.098.00	1

Item	Description	Part No.	Qty.
7	LED Driver	02.01.345.00	1
8	Infinite Control (includes items 4 and 9)		
	120 V	R02.01.297.00	1
	208 and 240 V	R02.01.294.00	1
9	Potentiometer	02.01.326.00	1
	Wiring Diagram	10-01-1302	

* The Dual Light Control Box is for use with Dual Channel LED Assemblies only. It CANNOT be used to control Single Channel LED Assemblies.

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