IMPORTANT NOTE:
Locate the Specification Label on unit to determine exact Model Name and electrical specifications. This information is needed to identify the correct replacement parts. See exploded view illustration(s) for Specification Label location.

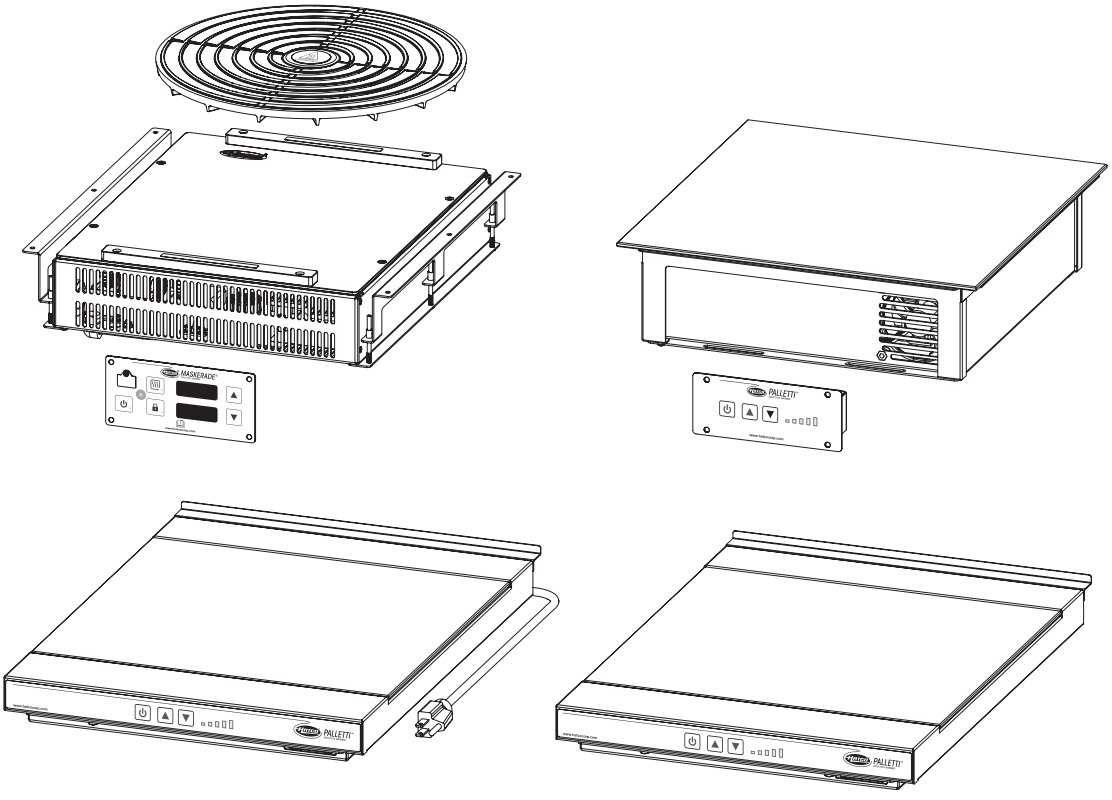
⚠ CAUTION

Use of replacement parts other than those supplied by Hatco Corporation will void all warranties and may result in damage to the unit or injury to personnel.

Palletti®
Induction Warmers

IWRM Series

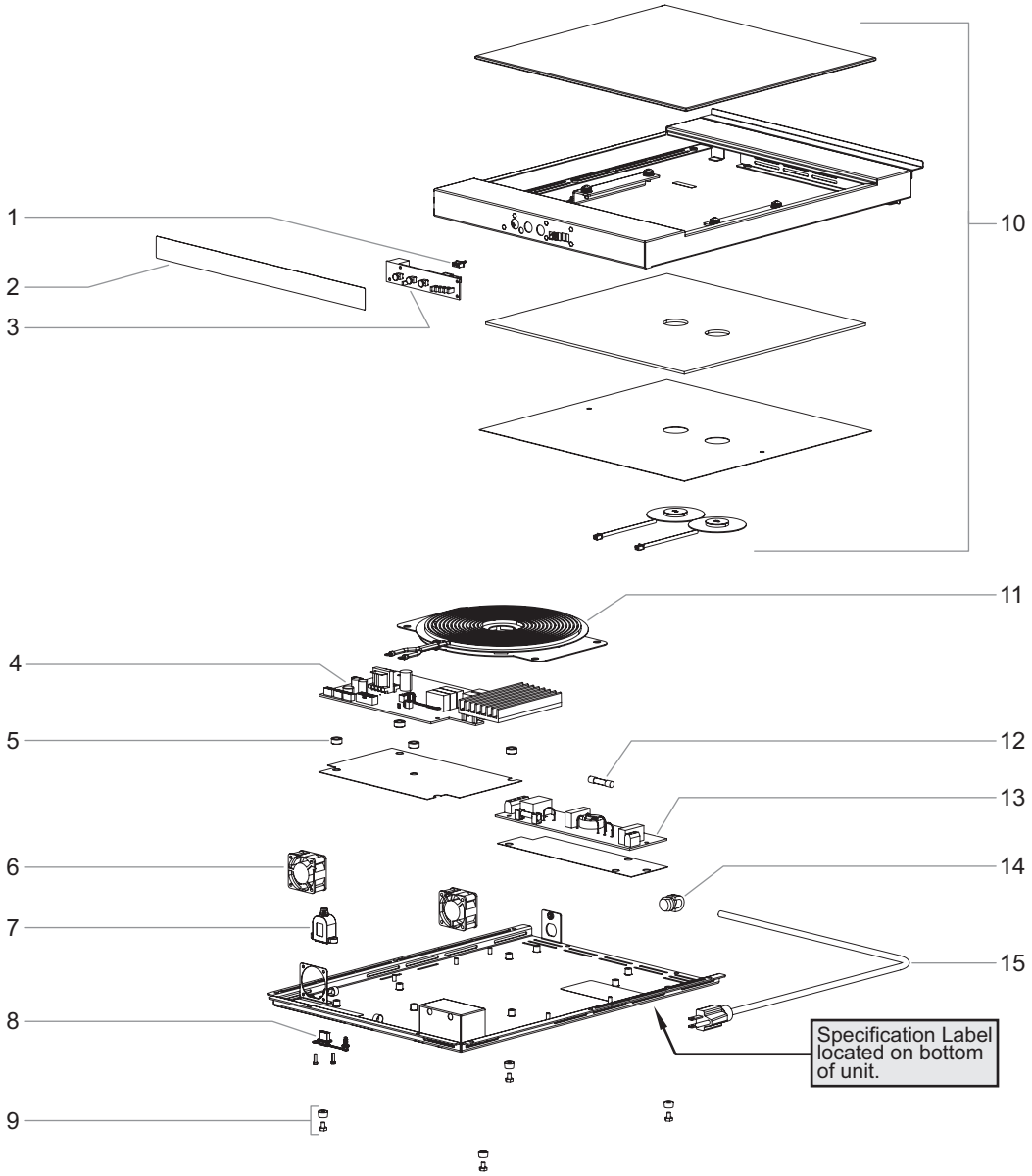
Model Name	Page	Model Name	Page	Model Name	Page
IWRM-C1-1317-06	2	IWRM-B1-1313-06	4	IWRM-UT-05	6
IWRM-CD1-03	3	IWRM-B1-1313-05	4	IWRM-UT-06	6
IWRM-CD1-05	3	IWRM-UX-06	4		



Replacement Parts List

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Countertop Induction Warmers
Model IWRM-C1-1317-06



Item	Description	Part No.	Qty.
1	Connector Wire	02.18.994.00	1
2	Label, Control Panel	07.01.448.00	1
3	Control Board, Panel	R02.01.574.01	1
4	Control Board, Main	R02.01.551.00	1
5	Spacer, Nylon	05.30.252.00	4
6	Cooling Fan	02.12.175.00	2
7	USB Cable	02.18.786.00	1
8	USB Cover	02.20.288.00	1

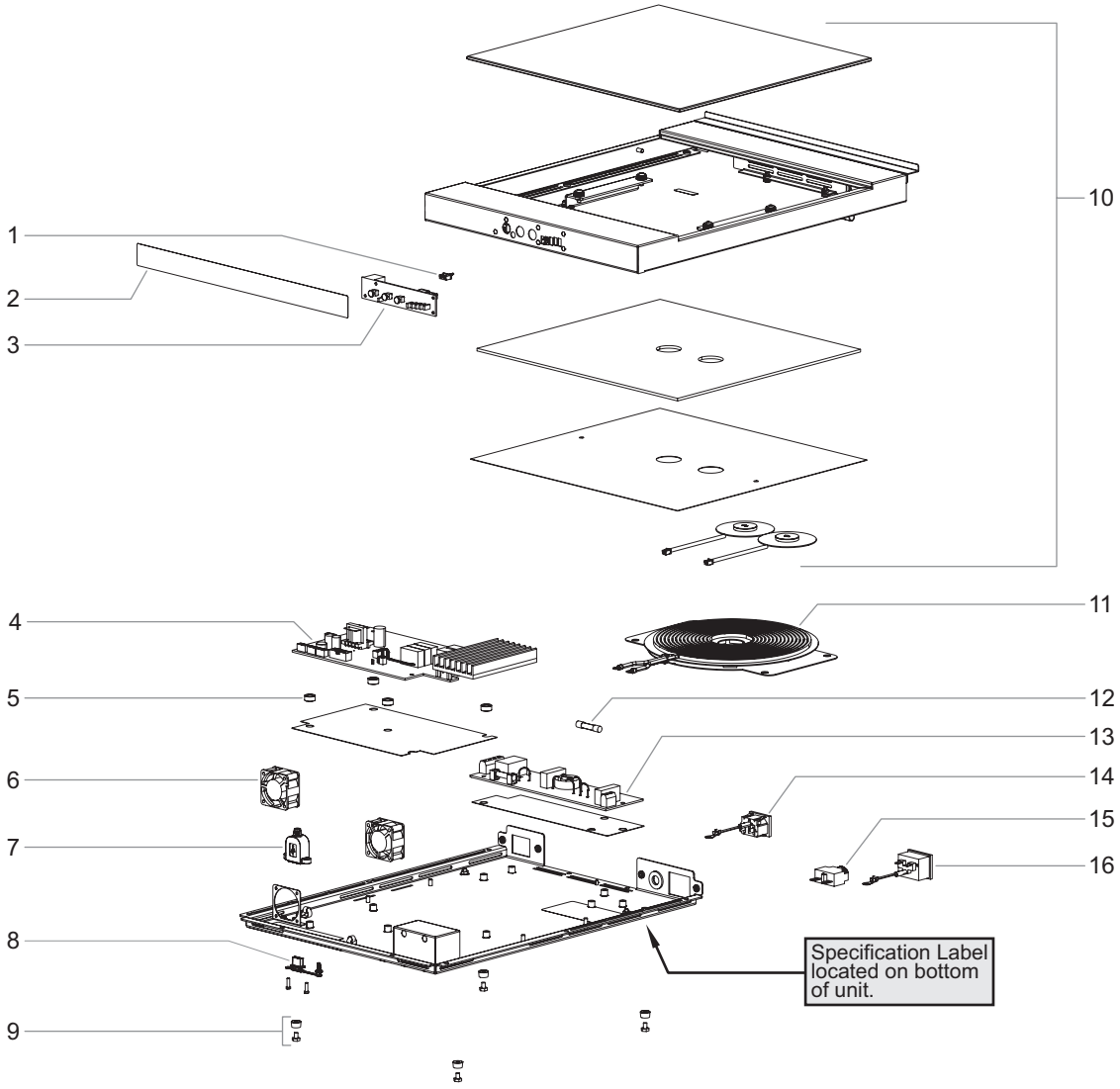
Item	Description	Part No.	Qty.
9	Rubber Foot	05.30.295.00	4
10	Top Assembly Kit	R00.04.0273.00	1
11	Induction Coil	04.44.128.00	1
12	Fuse	02.03.093.00	1
13	Control Board, EMI	02.01.565.00	1
14	Cord Grip	02.20.447.00	1
15	Power Cord w/Plug NEMA 5-15P, 120 V	02.18.583.00	1
	Wiring Diagram	10-01-1502	

NOTE: The last four digits in a ten digit numerical serial number are the manufacturing date code: 962506**2404**

Year 2024
Week Four

The shaded areas contain information for **International models only.**

Countertop Daisy Chain Induction Warmer
Models IWRM-CD1-03, IWRM-CD1-05



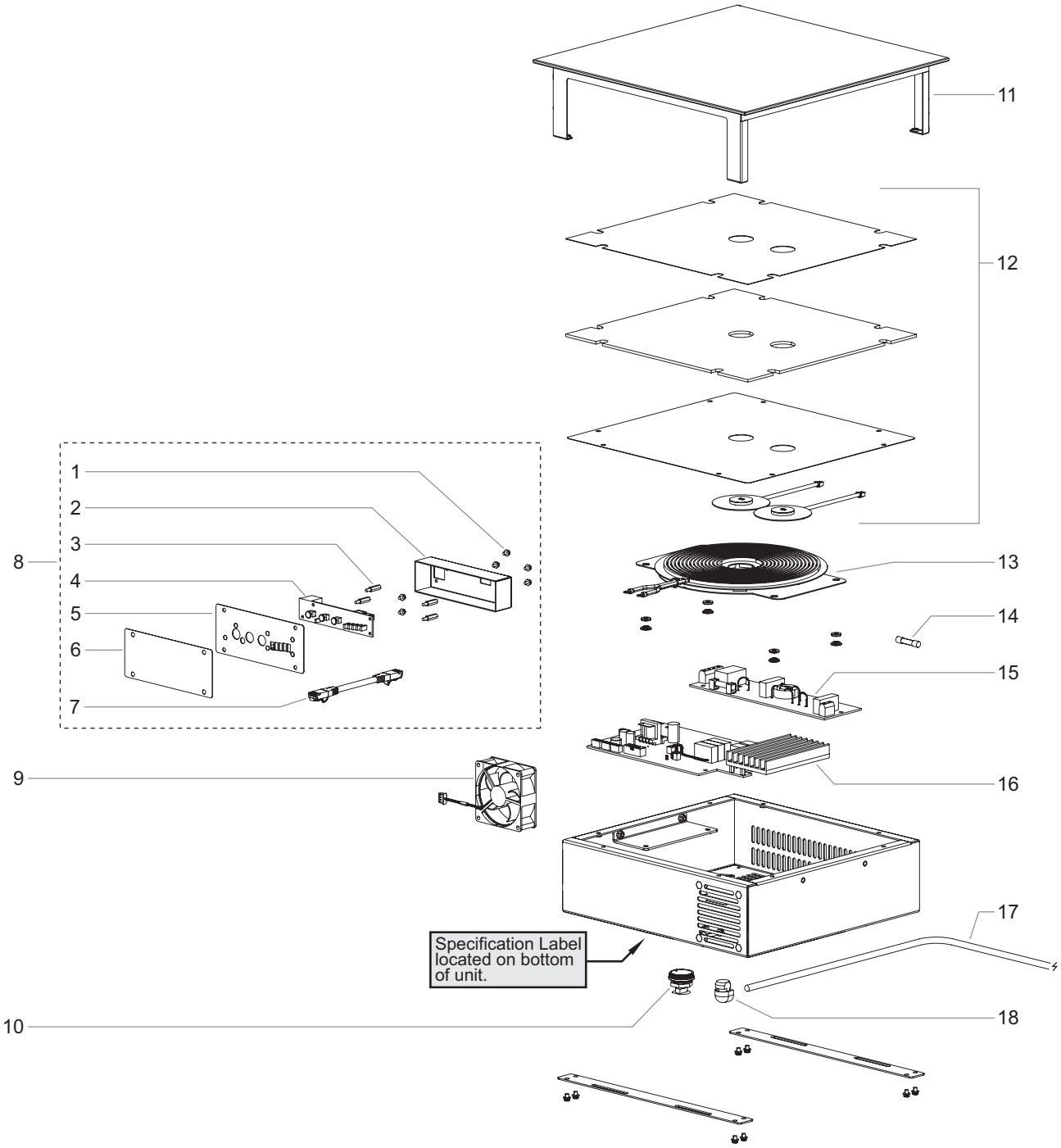
Item	Description	Part No.	Qty.
1	Connector Wire	02.18.994.00	1
2	Label, Control Panel	07.01.448.00	1
3	Control Board, Panel	R02.01.574.01	1
4	Control Board, Main	R02.01.551.00	1
5	Spacer, Nylon	05.30.252.00	4
6	Cooling Fan	02.12.175.00	2
7	USB Cable	02.18.786.00	1
8	USB Cover	02.20.288.00	1
9	Rubber Foot	05.30.295.00	4
10	Top Assembly Kit	R00.04.0274.00	1
11	Induction Coil		
	IWRM-CD1-03, 600 W, 120 V	04.44.128.00	1
	IWRM-CD1-05, 500 W, 230 V	02.10.016.00	1

Item	Description	Part No.	Qty.
12	Fuse	02.03.093.00	1
13	Control Board, EMI	02.01.565.00	1
14	Power Inlet, IEC		
	IWRM-CD1-03, 15 A	02.18.1315.00	1
	IWRM-CD1-05, 10 A	02.18.1101.00	1
15	Circuit Breaker, 125/250 V	02.19.293.00	1
16	Power Outlet, IEC		
	IWRM-CD1-03, 15 A	02.18.1314.00	1
	IWRM-CD1-05, 10 A	02.18.1102.00	1
	Wiring Diagram	10-01-1611	

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Year 2024
Week Four


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Specification Label
located on bottom
of unit.
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Item	Description	Part No.	Qty.
1	Screw w/Washer, Pan Head	05.04.855.00	6
2	Rear Enclosure, Control Panel		
	IWRM-B1-1313-06, -05, -06	04.44.144.00	1
3	Standoff	05.04.1004.00	4
4	Control Board, Panel	R02.01.574.01	1
5	Front Panel, Control Panel	04.44.143.00	1
6	Label, Control Panel	07.01.449.00	1
7	Control Cable, RJ45	02.18.1064.00	1
8	Control Box Kit	R04.44.143.00	1
9	Cooling Fan	02.12.183.00	1
10	Communication Cable	02.18.1054.00	1
11	Top, Ceramic Glass Kit (includes gasket)		1
	IWRM-B1-1313-06, -05		
	Black	R04.40.596.00	1
	White	R04.40.616.00	1
	IWRM-UX-06, Black	R04.40.627.00	1
12	Top Sensor Kit, IWRM-B1	R02.18.887.00	1

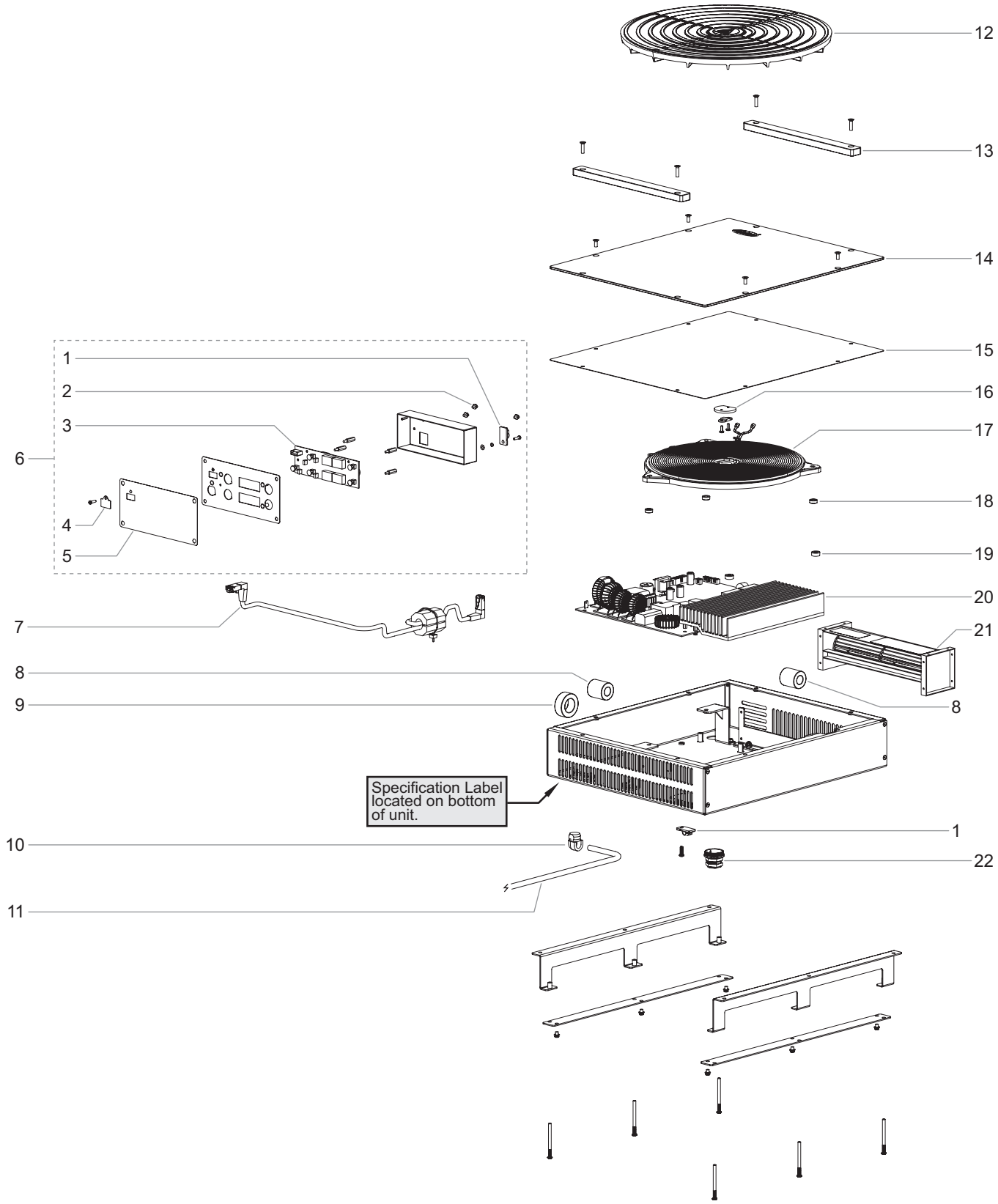
Item	Description	Part No.	Qty.
13	Induction Coil		
	IWRM-B1-1313-06, 120 V	04.44.128.00	1
	IWRM-B1-1313-05, 230 V	02.10.016.00	1
14	Fuse	02.03.093.00	1
15	Control Board, EMI	02.01.565.00	1
16	Control Board, Main	R02.01.551.00	1
17	Power Cord w/Plug		
	NEMA 5-15P, 120 V	02.18.583.00	1
	BS 1363, 220/230/240 V	02.18.066.00	1
	CEE 7/7 Schuko, 220/230/240 V	02.18.077.00	1
	CCC 10 A, 220/230/2400 V	02.18.598.00	1
	AS 3112, 220/230/240 V	02.18.606.00	1
18	Cord Grip	02.20.447.00	1
19	Wire Harness (not shown)	02.18.1090.00	1
20	Trim Ring (not shown)	04.44.305.00	1
	Wiring Diagram		
	IWRM-B1-1313-06	10-01-1504	
	IWRM-B1-1313-05	10-01-1612	
	IWRM-UX-06	10-01-1551	

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NOTE: The last four digits in a ten digit numerical serial number are the manufacturing date code: 962506**2404**

Year 2024

Week Four


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Specification Label
located on bottom
of unit.

Item	Description	Part No.	Qty.
1	Cable Clamp, Control Box	02.20.630.00	2
2	Screw w/Washer, Pan Head	05.04.855.00	3
3	Control Board, Control Box		
	IWRM-UT-05	R02.01.629.00	1
	IWRM-UT-06	R02.01.560.00	1
4	USB Cover	04.44.546.00	1
5	Label, Control Panel		
	IWRM-UT-05	07.01.432.00	1
	IWRM-UT-06	07.01.489.00	1
6	Control Box Kit (includes items 1–5)		
	IWRM-UT-05	R04.44.514.00	1
	IWRM-UT-06	R04.44.279.00	1
7	Control Cable, RJ45		
	IWRM-UT-05	02.18.1377.00	1
	IWRM-UT-06	02.18.1064.00	1
8	Ferrite Core, Solid	05.30.380.00	2
9	Ferrite Core	05.30.250.00	1
10	Cord Grip	02.20.447.00	1
11	Power Cord w/Plug		
	IWRM-UT-05		
	NEMA 5-15P, 120 V	02.18.1608.00	1
	BS 1363, 220/230/240 V	02.18.826.00	1
	CEE 7/7 Schuko, 220/230/240 V	02.18.827.00	1
	CCC 10 A, 220/230/2400 V	02.18.851.00	1
	AS 3112, 220/230/240 V	02.18.850.00	1
	IWRM-UT-06		
	NEMA 5-15P, 120 V	02.18.583.00	1

Item	Description	Part No.	Qty.
12	Trivet	04.44.323.00	1
13	Spacer Strip		
	IWRM-UT-05	05.30.476.00	2
	IWRM-UT-06	04.44.424.00	2
14	Top Cover, Plastic	05.30.364.00	1
15	Mica Plate	05.05.583.00	1
16	Sensor Plate	04.44.254.00	1
17	Induction Coil		
	IWRM-UT-05	02.10.031.00	1
	IWRM-UT-06	02.10.020.00	1
18	Spacer, Nylon	05.30.254.00	3
19	Insulating Cap, Nylon	05.30.249.00	2
20	Control Board, Main		
	IWRM-UT-05	R02.01.652.00	1
	IWRM-UT-06	R02.01.561.00	1
21	Cooling Fan	02.12.169.00	1
22	Communication Cable	02.18.1054.00	1
	Wiring Diagram		
	IWRM-UT-05	10-01-1751	
	IWRM-UT-06	10-01-1617	

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Year 2024
Week Four

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