IMPORTANT NOTE:
Locate the Specification Label on unit to determine exact Model Name and electrical specifications. This information is needed to identify the correct replacement parts. See exploded view illustration(s) for Specification Label location.

⚠ CAUTION

Use of replacement parts other than those supplied by Hatco Corporation may result in damage to unit or injury to personnel and will void all warranties.

Toast-Qwik®
Conveyor Toasters

TQ310 Series

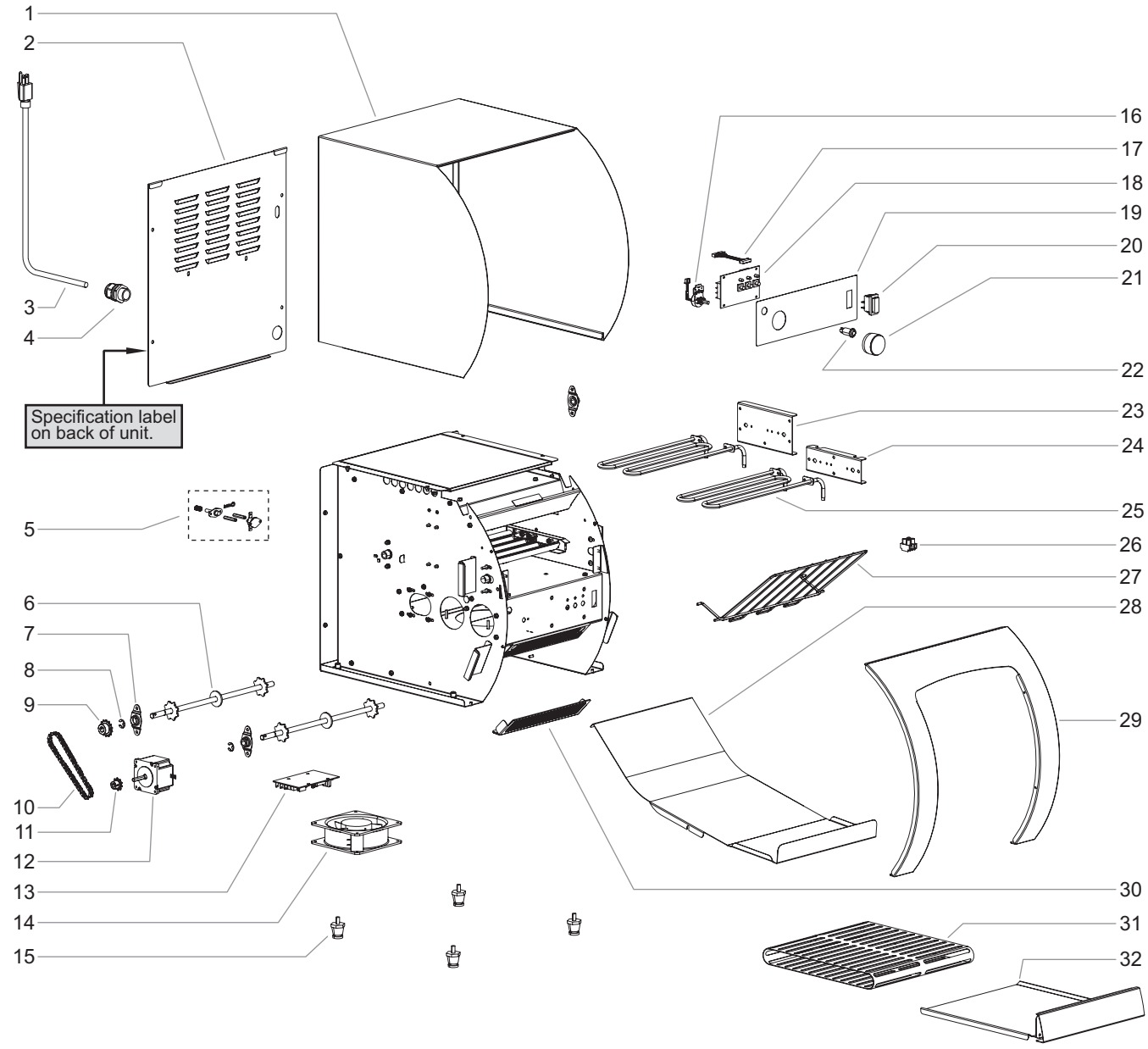
Model Name **Page**

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Replacement Parts List

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NOTE: The last four digits in a ten digit numerical serial number are the manufacturing date code.

*Example: Serial number 962506**2431** has a date code of "**2431**" which indicates the following:* 2431

- Week Thirty-One
- Year 2024

Item	Description	Part Number	Qty.
1	Casing Cover		
	Black	04.05.1050.01	1
	Antique Copper	04.05.1050.21	1
2	Back Cover	04.05.1061.00	1
3	Power Cord w/Plug		
	NEMA 5-15P	02.18.507A.00	1
	NEMA 5-20P	02.18.704.00	1
	NEMA 6-15P	02.18.508A.00	1
4	Cord Grip	02.20.502.00	1
5	High Limit Kit	R00.02.0248.00	1
6	Shaft Assembly	04.05.386.00	2
7	Bearing Assembly	04.56.854.00	2
8	E-RIng	05.11.035.00	2
9	Driven Sprocket, 14 Tooth, 3/8″	05.09.070.00	2
10	Drive Chain	05.03.078.00	2
11	Drive Sprocket, 10 Tooth, 1/4″	05.09.069.00	1
12	Stepper Motor, Conveyor	02.12.158.00	1
13	Main Circuit Board	02.01.441.00	1
14	Fan, Cooling		
	120 V	02.12.030.00	1
	208, 240 V	02.12.039.00	1
15	Adjustable Leg, 1″	05.30.081.00	4

The shaded areas contain electrical information for **International models only**.

Item	Description	Part Number	Qty.
16	Potentiometer	02.18.777.00	1
17	Data Line	02.18.783.00	1
18	Control Board	02.01.442.00	1
19	Label, Control Panel	07.01.447.00	1
20	Rocker Switch, On/Off	02.19.248.00	1
21	Control Knob	05.30.020.00	1
22	Indicator Light	02.19.318.00	1
23	Element Bracket, Top	04.05.1060.00	1
24	Element Bracket, Bottom	04.56.789.00	1
25	Heating Element		
	120 V	02.05.1028.00	2
	208 V	02.05.1033.00	2
	240 V	02.05.1054.00	2
26	T-Block	02.15.050.00	1
27	Feed Ramp	04.05.1062.00	1
28	Toast Chute	04.05.1054.00	1
29	Front Trim		
	Black	04.05.1046.01	1
	Antique Copper	04.05.1046.21	1
30	Mesh Filter	02.12.166.00	1
31	Wire Belt	05.03.036.00	1
32	Crumb Tray		
	Black	R04.05.1045.01	1
	Antique Copper	R04.05.1045.21	1
	Wiring Diagram		
	120 V	10-01-1387	
	208, 240 V	10-01-1389	

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Byassee Equipment Co.
Phoenix 602-252-0402

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Chapman Appl. Service
San Diego 619-298-7106

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Commercial Parts & Service, Inc.
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Whaley Foodservice Repair
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Burney's Comm. Service, Inc.
Honolulu 808-848-1466

Food Equip Parts & Service
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Tech 24
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