IMPORTANT NOTE:
Locate the Specification Label on unit to determine exact Model Name and electrical specifications. This information is needed to identify the correct replacement parts. See exploded view illustration(s) for Specification Label location.

⚠ CAUTION

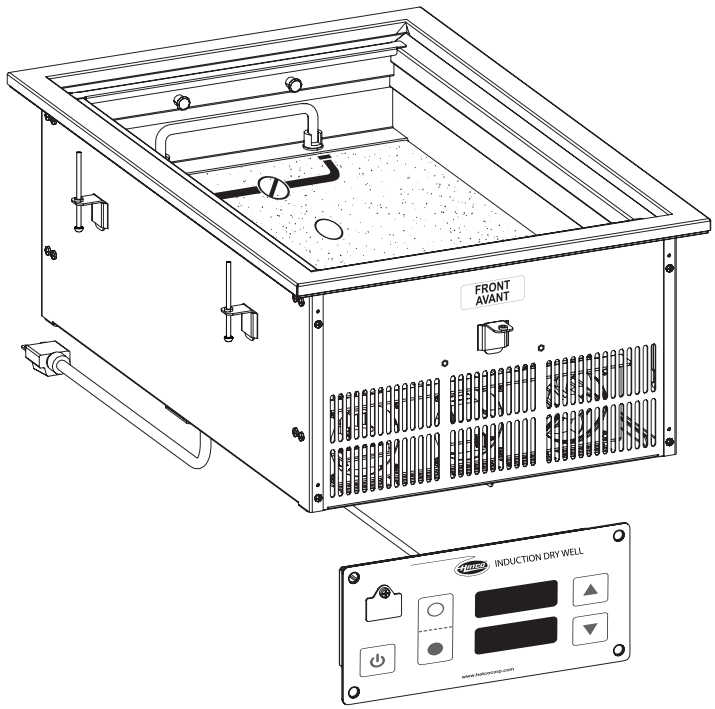
Use of replacement parts other than those supplied by Hatco Corporation may result in damage to unit or injury to personnel and will void all warranties.

Induction Dry Well

IWEL Series

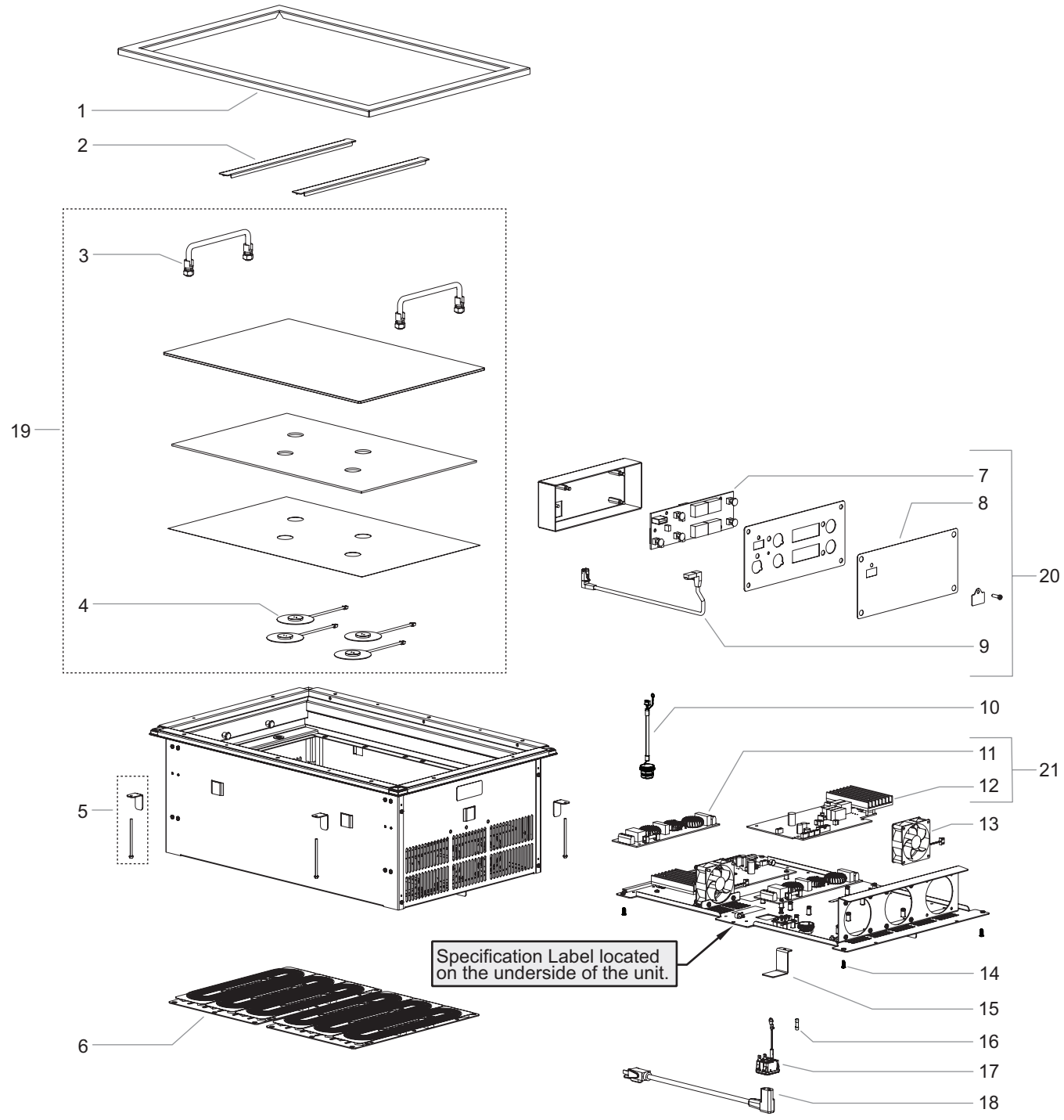
Model Name **Page**

IWELB-FUL-A.....2



Replacement Parts List

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Specification Label located on the underside of the unit.
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Item	Description	Part No.	Qty.
1	Bezel	04.44.510.00	1
2	Divider Bar	04.44.545.00	2
3	Folding Handle	R05.30.427.00	2
4	Thermistor Assembly	02.18.887.00	4
5	L Bracket (includes screw)	R00.05.0012.00	6
6	Coil Asssembly	02.10.025.00	2
7	Control Board	R02.01.569.07	1
8	Control Label	07.01.559.00	1
9	RJ45 Ethernet Cable		
	120/208/240 V	02.18.1377.00	1
	220/230/240 V	R00.02.0254.00	1
10	Communication Harness	02.18.1054.00	1
11	EMI PCB	02.01.565.00	2
12	Main PCB	02.01.551.00	2
13	Fan	02.12.183.00	2
14	Screws, Bottom Panel	05.04.793.00	4
15	Power Cord Retainer	04.44.505.00	1

Item	Description	Part No.	Qty.
16	Fuse	02.03.094.00	1
17	Power Inlet		
	120/208/240 V	R02.18.1400.00	1
	220/230/240 V	R02.18.818.00	1
18	Power Cord		
	NEMA 5-15P	02.18.990.00	1
	NEMA 6-15P	02.18.1433.00	1
	CEE Schuko	R00.02.0250.00	1
	BS 1363	R00.02.0251.00	1
	AS 3112	R00.02.0252.00	1
	CCC 10A	R00.02.0253.00	1
19	Top Glass Assembly (includes items 3 and 4)	R00.04.0353.00	1
20	Control Box Assembly (includes items 7, 8, and 9)	R00.02.0361.00	1
21	PCB Kit (includes items 11, 12, and 16)		
	Front	R00.02.0359.00	1
	Rear	R00.02.0360.00	1
	Wiring Diagram	10-01-1684	

The shaded areas contain electrical information for **International models only**.

NOTE: The last four digits in a ten digit numerical serial number are the manufacturing date code.
*Example: Serial number 962506**2431** has a date code of "2431" which indicates the following:* 2431

- 31 — Week Thirty-One
- 24 — Year 2024

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