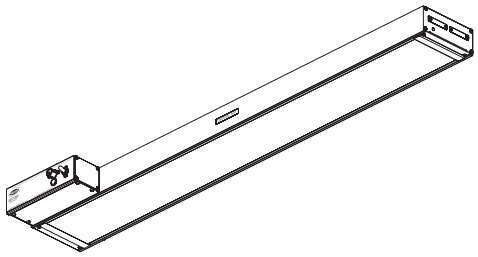
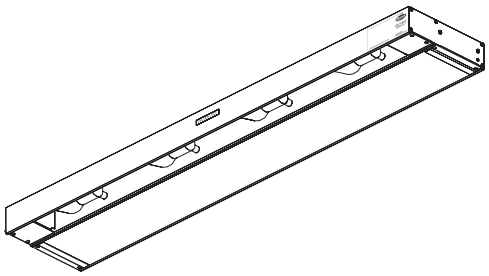
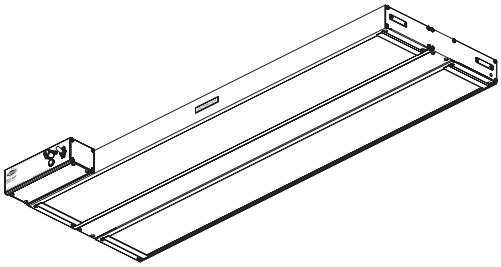
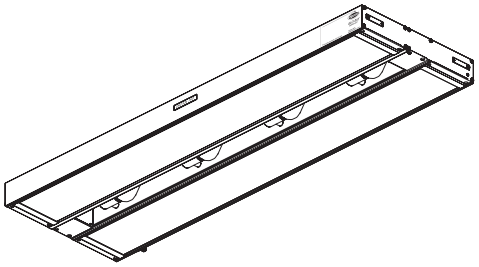
IMPORTANT NOTE:
Locate the Specification Label on unit to determine exact Model Name and electrical specifications. This information is needed to identify the correct replacement parts. See exploded view illustration(s) for Specification Label location.

⚠ CAUTION

Use of replacement parts other than those supplied by Hatco Corporation may result in damage to unit or injury to personnel and will void all warranties.

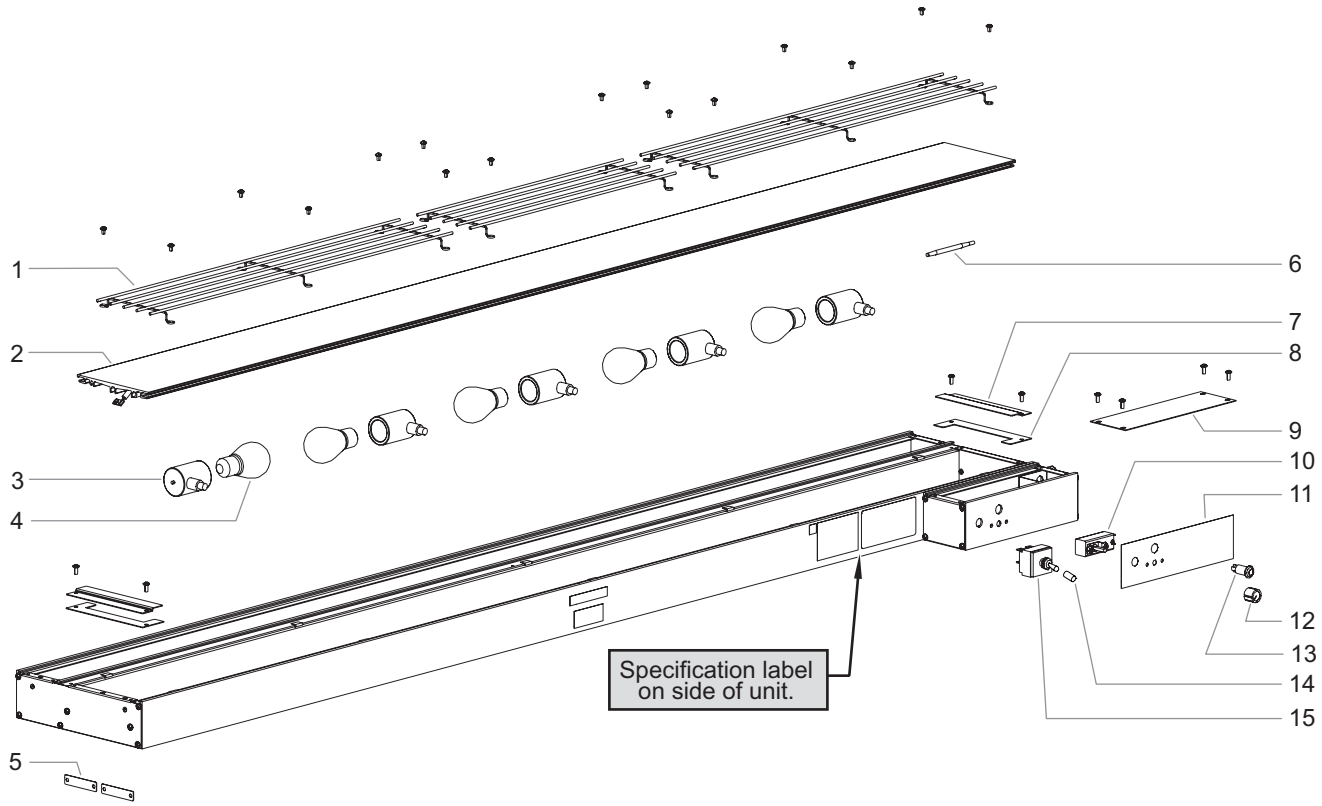
Glo-Ray®
Infra-Black® Strip Heaters

GRAIH and GRAIHL Series

Replacement Parts List

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Item	Description	Part No.	Qty.
1	Wire Guard	See "Wire Guards" Table	
2	Heating Elements	See Page 4	
3	Light Socket		
	Single Socket, 9″ leads	02.30.050.00	2–6
	Single Socket, 24″ leads	02.30.051.00	2–6
	Dual Socket	02.30.047.00	1–3
4	Light Bulb, Coated, 60 Watt		
	120, 208, 240 V	02.30.265.00	2–6
	220, 240, 220/230, 230/240 V	02.30.266.00	2–6
5	Hanger Tab	04.08.042.00	4
6	Probe	02.16.060X.00	1
7	Cover	04.15.1228.00	2
8	Bracket	04.15.1229.00	2
9	Control Cover	04.09.460.00	1

Item	Description	Part No.	Qty.
10	Thermostat	02.16.060.00	1
11	Control Label	07.01.555.00	1
12	Control Knob	05.30.039.00	1
13	Indicator Light	02.19.070R.00	1
14	Toggle Switch Cap/Boot	02.20.283.00	1
15	Toggle Switch	02.19.006.00	1
	Wiring Diagrams		
	120, 208, 240 V	HS1-3506	
	220, 240, 220/230, 230/240 V	HS1-4920	

The shaded areas contain electrical information for **International models only.**

NOTE: Quantities shown as a range (example = "1–2") are dependent upon unit width and/or if the unit is a single or dual model.

Wire Guards—GRAIH, GRAIHL, GRAIH-xxD, and GRAIHL-xxD Models

Item	Description	Part No.	Qty.
1	Wire Guard		
	18″ Width	04.08.170.00	1–2
	24″ Width	04.08.173.00	1–2
	30″ Width	04.08.467.00	1–2
	36″ Width	04.08.170.00	2–4
	42″ Width	04.08.170.00 04.08.171.00	1–2 1–2
	48″ Width	04.08.171.00 04.08.173.00	1–2 1–2
	54″ Width	04.08.527.00	1–2

Item	Description	Part No.	Qty.
1	Wire Guard		
	60″ Width	04.08.172.00	2–4
	66″ Width	04.08.170.00 04.08.171.00	1–2 2–4
	72″ Width	04.08.171.00	3–6

Heating Elements—GRAIH, GRAIHL, GRAIH-xxD, and GRAIHL-xxD Models

Item	Description	Part No.	Qty.
2	18” Width		
	120 V	I635012015.625	1–2
	208 V	I635020815.625	1–2
	240 V	I635024015.625	1–2
	220/230, 220 V	I635022015.625	1–2
	230/240, 240 V	I635024015.625	1–2
	24” Width		
	120 V	I650012021.625	1–2
	208 V	I650020821.625	1–2
	240 V	I650024021.625	1–2
	220/230, 220 V	I650022021.625	1–2
	230/240, 240 V	I650024021.625	1–2
	30” Width		
	120 V	I666012027.625	1–2
	208 V	I666020827.625	1–2
	240 V	I666024027.625	1–2
	220/230, 220 V	I666022027.625	1–2
	230/240, 240 V	I666024027.625	1–2
	36” Width		
	120 V	I680012033.625	1–2
	208 V	I680020833.625	1–2
	240 V	I680024033.625	1–2
	220/230, 220 V	I680022033.625	1–2
	230/240, 240 V	I680024033.625	1–2
	42” Width		
	120 V	I695012039.625	1–2
	208 V	I695020839.625	1–2
	240 V	I695024039.625	1–2
	220/230, 220 V	I695022039.625	1–2
	230/240, 240 V	I695024039.625	1–2

Item	Description	Part No.	Qty.
2	48” Width		
	120 V	I6110012045.625	1–2
	208 V	I6110020845.625	1–2
	240 V	I6110024045.625	1–2
	220/230, 220 V	I6110022045.625	1–2
	230/240, 240 V	I6110024045.625	1–2
	54” Width		
	120 V	I6125012051.625	1–2
	208 V	I6125020851.625	1–2
	240 V	I6125024051.625	1–2
	220/230, 220 V	I6125022051.81	1–2
	230/240, 240 V	I6125024051.625	1–2
	60” Width		
	120 V	I6140012057.625	1–2
	208 V	I6140020857.625	1–2
	240 V	I6140024057.625	1–2
	220/230, 220 V	I6140022057.625	1–2
	230/240, 240 V	I6140024057.625	1–2
	66” Width		
	120 V	I6156012063.625	1–2
	208 V	I6156020863.625	1–2
	240 V	I6156024063.625	1–2
	220/230, 220 V	I6156022063.625	1–2
	230/240, 240 V	I6156024063.625	1–2
	72” Width		
	120 V	I6172512069.625	1–2
	208 V	I6172520869.625	1–2
	240 V	I6172524069.625	1–2
	220/230, 220 V	I6172522069.625	1–2
	230/240, 240 V	I6172524069.625	1–2

NOTE: Quantities shown as a range (example = “1–2”) are dependent upon unit width and/or if the unit is a single or dual model.

NOTE: The last four digits in a ten digit numerical serial number are the manufacturing date code.

*Example: Serial number 962506**2431** has a date code of “2431” which indicates the following:* 2431



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